



**Public**

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## Resealant

### Data Sheet

**3M Part No.(s)**                      **3M Part Descriptor(s)**  
08634

**3M Fax on Demand Identification Number:**

#### Description

A one part, synthetic rubber based sealer that is used as a supplementary seal on bonded and grommeted windshields and backlites.

#### Features, Advantages, Benefits

**Features**

- Fast Drying
- Remain Flexible
- Flows Easily into Pinholes, Crevices, and Around Retainer Clips and Blocks

#### Advantages

#### Benefits

#### Typical Physical Properties

<b>Base</b>	Synthetic Elastomer
<b>Density lbs/Gallon (Appx.)</b>	7.4 lbs/Gallon
<b>Color</b>	Black
<b>Flash Point - °F</b>	10°F (TCC)
<b>Viscosity (CPS) Brookfield Viscometer</b>	150,000 CPS
<b>Solids Content (Appx.)</b>	60%
<b>Consistency</b>	Heavy syrup
<b>Solvent</b>	Petroleum Distillate
<b>Coverage per Gallon</b>	1/8" Bead-1500 ft./1/4" Bead - 375 ft.

#### Product Uses

#### Performance Properties

- Excellent flow properties allows resealant to seal around clips and setting blocks.
- Can be applied in wet conditions.

## **Handling and Application Information**

### **Directions for Use**

In order to obtain maximum sealing efficiency, the surface to be sealed must be clean and dry. Material can be applied using a hand caulking gun.

### **Applications**

Supplementary sealer used to seal minor water leaks around bonded and grommeted windshields, backlites and stationary sidelites. The product flows into pinholes and crevices and around retainer clips.

### **Storage and Handling**

Store at room temperature. Rotate stock on a "first-in-first-out" basis. When stored at the recommended conditions in original, unopened containers, this product has a shelf life of 12 months.

### **Precautionary Information**

Refer to Product Label and Material Safety Data Sheet for Health and Safety Information before using this product.

### **Country**

US

**This document is public. It may be distributed.**

### **Important Notice to Purchaser**

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\* If 'Directions for Use' reference P.N.'s 8984, 8986, or 8987, please read below.

Federal and local air quality regulations may regulate or prohibit the use of surface preparation and cleanup solvents based on VOC content. Consult your local and Federal air quality regulations for information. When using solvents, use in a well ventilated area. Extinguish all sources of ignition in the work area and observe precautionary measures for handling these materials. Refer to product label and MSDS for P.N. 8984, 8986, or 8987 for detailed precautionary information.

**LIMITATION OF REMEDIES AND LIABILITY:** If the 3M product is proved to be defective, **THE EXCLUSIVE REMEDY, AT 3M'S OPTION, SHALL BE TO REFUND THE PURCHASE OF OR TO REPAIR OR REPLACE THE DEFECTIVE 3M PRODUCT.**

3M shall not otherwise be liable for loss or damages, whether direct, indirect, special, incidental, or consequential, regardless of the legal theory asserted, including negligence, warranty, or strict liability.

### **For Additional Health and Safety Information**

See Material Safety Data Sheet (Fax on Demand 1-800-305-0419), or call: **3M Automotive Aftermarket Division** 3M Center, Building 223-6N-01  
Phone: 877-MMM-CARS (877-666-2277)

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**Reference:**  Goto Ref

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**This is the last page**