Threebond 1217H

Three Bond Chemwatch Hazard Alert Code: 3

Chemwatch: 97-08273 Version No: 3.1

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements Issue Date: 07/28/2021 Print Date: 03/10/2023 L.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier		
Product name	Threebond 1217H	
Chemical Name	Not Applicable	
Synonyms	Not Available	
Chemical formula	Not Applicable	
Other means of identification	Not Available	
Relevant identified uses	s of the substance or mixture and uses advised against	
Relevant identified uses	Use according to manufacturer's directions.	
Details of the manufacturer or supplier of the safety data sheet		
Registered company name	Three Bond	
Address	6184 Schumacher Park Drive West Chester OH 45069 United States	
Telephone	+1 513 779 7300	
Fax	+1 513 779 7375	
Website	https://www.threebond.com/	
Email	H2BC@threebond.co.jp	
Emergency telephone number		
Association / Organisati	on Three Bond	CHEMWATCH EMERGENCY RE
Emergency telepho numbe	+1 800 424 9300	+61 1800 951 288
Other emergency telepho numbe	Not Available	+61 3 9573 3188

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

Poisons Schedule Not Applicable

Classification ^[1]	Flammable Liquids Category 4, Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Ser Irritation Category 1, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Categ
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation VI
Label elements	
Hazard pictogram(s)	
Signal word	Danger
Hazard statement(s)	
H227	Combustible liquid.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.
Precautionary statemer P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P270	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
F 200	

P310 Immediately call a POISON CENTER/doctor/physician/first aider. P370+P378 In case of fire: Use alcohol resistant foam or normal protein foam to extinguish. P302+P352 IF ON SKIN: Wash with plenty of water and soap. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P362+P364 Take off contaminated clothing and wash it before reuse. P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Precautionary statement/s) Storage Store locked up. P403+P233 Store in a well-ventilated place. Keep container tightly closed. Precautionary statement/s) Disposal Disposal			
P272 Contaminated work clothing should not be allowed out of the workplace. Precautionary statement(s) Response P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy P310 Immediately call a POISON CENTER/doctor/physician/first aider. P370+P378 In case of fire: Use alcohol resistant foam or normal protein foam to extinguish. P302+P352 IF ON SKIN: Wash with plenty of water and soap. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P362+P364 Take off contaminated clothing and wash it before reuse. P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Precautionary statement(s) Storage Store locked up. P403+P233 Store in a well-ventilated place. Keep container tightly closed. Precautionary statement(s) Disposal Pare autionary statement(s) Disposal	P261	Avoid breathing mist/vapours/spray.	
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Precautionary statement(s) Disposal	P405	Store locked up.	
	P403+P233	Store in a well-ventilated place. Keep container tightly closed.	
P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance wi	Precautionary statement(s) Disposal		
	P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance wi	

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

%[weight]	Name	
40-50	dimethylsiloxane, hydroxy-terminated	
40-50	calcium carbonate	
1-5	silica amorphous, fumed	
<5	vinyltris(methylethylketoxime)silane	
<1	toluene	
<0.5	3-[methylbis[(1-methylethenyl)oxy]silyl]propoxy] ethoxylated	
<0.1	carbon black	
NotSpec	methyl ethyl ketoxime	
1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation VI; 4. Classification drawn from C&L * EU IOELVs available		
	40-50 40-50 1-5 <5 <1 <0.5 <0.1 NotSpec 1. Classified by Chemw	

SECTION 4 First aid measures

Description of first aid measures		
Eye Contact	If this product comes in contact with the eyes:	
Eye Comaci	 Immediately hold eyelids apart and flush the eye continuously with running water. 	

	 Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at leto Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	 If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, p procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valv mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay.
Ingestion	 Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Firefighting measures

Extinguishing media

- Foam. •
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

• Water spray or fog - Large fires only. Special hazards arising from the substrate or mixture

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Fire Incompatibility	 Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool c result
Advice for firefighters	
Fire Fighting	 When silica dust is dispersed in air, firefighters should wear inhalation protection as hazardous s be adsorbed on the silica particles. When heated to extreme temperatures, (>1700 deg.C) amorphous silica can fuse. Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water courses. Use water delivered as a fine spray to control fire and cool adjacent area. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire. Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	 High temperature decomposition products include silicon dioxide, small amounts of formaldehydrand traces of silicon polymers. These gases may ignite and, depending on circumstances, may cause the resin/polymer to ignite An outer skin of silica may also form. Extinguishing of fire, beneath the skin, may be difficult.

 When silica dust is dispersed in air, firefighters should wear inhalation protection as hazardous s be adsorbed on the silica particles. When heated to extreme temperatures, (>1700 deg.C) amorphous silica can fuse. Combustible. Slight fire hazard when exposed to heat or flame. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). May emit acrid smoke. Mists containing combustible materials may be explosive. Combustion products include: carbon monoxide (CO) carbon dioxide (CO2) nitrogen oxides (NOx) silicon dioxide (SiO2) metal oxides other pyrolysis products typical of burning organic material. May emit corrosive fumes. Heating calcium carbonate at high temperatures(825 C.) causes decomposition, releases carbon dioxide of alkaline lime
Not Applicable

SECTION 6 Accidental release measures

See section 8 Environmental precauti See section 12	protective equipment and emergency procedures ons or containment and cleaning up
Minor Spills	 Environmental hazard - contain spillage. Slippery when spilt. Clean up all spills immediately. Avoid contact with skin and eyes. Wear impervious gloves and safety goggles. Trowel up/scrape up. Place spilled material in clean, dry, sealed container. Flush spill area with water.
Major Spills	 Environmental hazard - contain spillage. Slippery when spilt. Minor hazard. Clear area of personnel. Alert Fire Brigade and tell them location and nature of hazard. Control personal contact with the substance, by using protective equipment as required. Prevent spillage from entering drains or water ways. Contain spill with sand, earth or vermiculite. Collect recoverable product into labelled containers for recycling. Absorb remaining product with sand, earth or vermiculite and place in appropriate containers for Wash area and prevent runoff into drains or waterways.

• If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling			
Safe handling	 Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT enter confined spaces until atmosphere has been checked. DO NOT allow material to contact humans, exposed food or food utensils. Avoid contact with incompatible materials. When handling, DO NOT eat, drink or smoke. Keep containers securely sealed when not in use. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Launder contaminated clothing before re-use. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe wo maintained. 		
Other information	 Store in original containers. Keep containers securely sealed. No smoking, naked lights or ignition sources. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foodstuff containers. Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS. 		
Conditions for safe storage, including any incompatibilities			
Suitable container	 Metal can or drum Packaging as recommended by manufacturer. Check all containers are clearly labelled and free from leaks. 		
Storage incompatibility	 Traces of benzene, a carcinogen, may form when silicones are heated in air above 230 degrees C. Conc cause degradation of polymer. Boiling water may soften and weaken material. Calcium carbonate: is incompatible with acids, ammonium salts, fluorine, germanium, lead diacetate, magnesium, m silver nitrate, titanium. Contact with acid generates carbon dioxide gas, which may pressurise and then rupture closed container The substance may be or contains a "metalloid" The following elements are considered to be metalloids; boron, silicon, germanium, arsenic, antimony, tell polonium The electronegativities and ionisation energies of the metalloids are between those of the metals and nor exhibit characteristics of both classes. The reactivity of the metalloids depends on the element with which example, boron acts as a nonmetal when reacting with sodium yet as a metal when reacting with fluorine Unlike most metals, most metalloids are amphoteric- that is they can act as both an acid and a base. For only salts such as arsenic halides, by the reaction with certain strong acid, but it also forms arsenites by nost metalloids have a multiplicity of oxidation states or valences. For instance, tellurium has the oxidatid Metalloids react like non-metals when they react with metals and act like metals when they react with nor Silicas: 		

	 react with hydrofluoric acid to produce silicon tetrafluoride gas react with xenon hexafluoride to produce explosive xenon trioxide reacts exothermically with oxygen difluoride, and explosively with chlorine trifluoride (these halo
	commonplace industrial materials) and other fluorine-containing compounds
	 may react with fluorine, chlorates
	 are incompatible with strong oxidisers, manganese trioxide, chlorine trioxide, strong alkalis, met orthophosphoric acid, vinyl acetate
	 may react vigorously when heated with alkali carbonates.
	Avoid strong acids, bases.
	Avoid reaction with oxidising agents

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	calcium carbonate	Calcium carbonate	10 mg/m3	Not Available	Not Available	(a) This value is f no asbestos and
Australia Exposure Standards	toluene	Toluene	50 ppm / 191 mg/m3	574 mg/m3 / 150 ppm	Not Available	Not Available
Australia Exposure Standards	carbon black	Carbon black	3 mg/m3	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
dimethylsiloxane, hydroxy-terminated	190 mg/m3	2,100 mg/m3	13,000 mg/m3
calcium carbonate	45 mg/m3	210 mg/m3	1,300 mg/m3
silica amorphous, fumed	18 mg/m3	100 mg/m3	630 mg/m3
toluene	Not Available	Not Available	Not Available
carbon black	9 mg/m3	99 mg/m3	590 mg/m3
methyl ethyl ketoxime	30 ppm	56 ppm	250 ppm
Ingredient		Original IDLH	Revised IDLH
dimethylsiloxane, hydroxy-te	erminated	Not Available	Not Available
calcium carbonate		Not Available	Not Available
silica amorphous, fumed		Not Available	Not Available
vinyltris(methylethylketoxime)silane		Not Available	Not Available
toluene		500 ppm	Not Available

Ingredient	TEEL-1	TEEL-2	TEEL-3
3-[methylbis[(1- methylethenyl)oxy]silyl]prop ethoxylated	роху]	Not Available	Not Available
carbon black		1,750 mg/m3	Not Available
methyl ethyl ketoxime		Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Ban
vinyltris(methylethylketoxime)silane	D	> 0.1 to ≤ 1 ppm
methyl ethyl ketoxime	D	> 0.1 to ≤ 1 ppm
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories chemical's potency and the adverse health outcomes associated with exposure. The output occupational exposure band (OEB), which corresponds to a range of exposure concentratio worker health.	

MATERIAL DATA			
Exposure controls			
Appropriate engineering controls	controls can be h of protection. The basic types of Process controls Enclosure and/or strategically "add properly. The des Employers may n Local exhaust ve adequate protect adequate protect An approved self Provide adequate	ighly effective in protecting work of engineering controls are: which involve changing the way isolation of emission source wh s" and "removes" air in the work sign of a ventilation system must need to use multiple types of cor ntilation usually required. If risk ion. Supplied-air type respirator ion. contained breathing apparatus e ventilation in warehouse or clo	d or place a barrier between the worker and the hazard. kers and will typically be independent of worker interaction a job activity or process is done to reduce the risk. hich keeps a selected hazard "physically" away from the cenvironment. Ventilation can remove or dilute an air cont t match the particular process and chemical or contamin htrols to prevent employee overexposure. of overexposure exists, wear approved respirator. Corre may be required in special circumstances. Correct fit is (SCBA) may be required in some situations. sed storage area. Air contaminants generated in the wor "capture velocities" of fresh circulating air required to effe
	Type of Contaminant:	Air Speed:	
	solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)	
	aerosols, fumes from	0.5-1 m/s (100-200 f/min.)	-

pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)		
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)	
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)	

	Lower end of the range	Upper end of the range	
	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	-
	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	
	3: Intermittent, low production.	3: High production, heavy use	
	4: Large hood or large air mass in motion	4: Small hood-local control only	
	decreases with the should be adjusted example, should b extraction point. O	ne square of distance from the extra ed, accordingly, after reference to d be a minimum of 1-2 m/s (200-400 Other mechanical considerations, p	h distance away from the opening of a simple extract action point (in simple cases). Therefore the air speed listance from the contaminating source. The air veloc f/min) for extraction of solvents generated in a tank 2 producing performance deficits within the extraction a s of 10 or more when extraction systems are installed
Individual protection measures, such as personal protective equipment			
Eye and face protection	 Chemical Contact le describin review of aid perso exposure signs of exposure 	lenses may pose a special hazard; so ng the wearing of lenses or restrictio of lens absorption and adsorption for onnel should be trained in their remo e, begin eye irrigation immediately a eye redness or irritation - lens should	ft contact lenses may absorb and concentrate irritants. ons on use, should be created for each workplace or tas the class of chemicals in use and an account of injury e oval and suitable equipment should be readily available and remove contact lens as soon as practicable. Lens sh d be removed in a clean environment only after worker e Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection	See Hand protection below
Hands/feet protection	 Wear chemical protective gloves, e.g. PVC. Wear safety footwear or safety gumboots, e.g. Rubber NOTE: The material may produce skin sensitisation in predisposed individuals. Care must be taken, whother protective equipment, to avoid all possible skin contact. Contaminated leather items, such as shoes, belts and watch-bands should be removed and destination.
Body protection	See Other protection below
Other protection	 Overalls. P.V.C apron. Barrier cream. Skin cleansing cream. Eye wash unit.

Recommended material(s) **GLOVE SELECTION INDEX**

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index". The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection: Threebond 1217H

Material	СРІ
PE/EVAL/PE	А
PVA	А
VITON	А
VITON/CHLOROBUTYL	А
TEFLON	В
BUTYL	С
CPE	С
NEOPRENE	С
NEOPRENE/NATURAL	С
NITRILE	С
NITRILE+PVC	С
PVC	С
SARANEX-23	С
SARANEX-23 2-PLY	С
VITON/NEOPRENE	С

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS P2	-	A-PAPR-AUS / Class 1 P2
up to 50 x ES	-	A-AUS / Class 1 P2	-
up to 100 x ES	-	A-2 P2	A-PAPR-2 P2 ^

^ - Full-face

A(AII classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Gray paste; does not mix with water.		
Physical state	Non Slump Paste	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n- octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	275
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	73	Taste	Not Available

Evaporation rate	<1	Explosive properties	Not Available
Flammability	Combustible.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	>1	VOC g/L	<2.5

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Silicone fluids are stable under normal storage conditions. Hazardous polymerisation will not occur. At temperatures > 150 C, silicones can slowly react with the oxygen in air. When heated > 300 C, silicones can slowly depolymerise to volatile siloxanes whether or not air Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Ingestion	The material has NOT been classified by EC Directives or other classification systems as "harmful by ing the lack of corroborating animal or human evidence. The material may still be damaging to the health of t ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions or are generally based on doses producing mortality rather than those producing morbidity (disease, ill-heal discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignification be cause for concern.
Skin Contact	 The material produces moderate skin irritation; evidence exists, or practical experience predicts, that the produces moderate inflammation of the skin in a substantial number of individuals following dire produces significant, but moderate, inflammation when applied to the healthy intact skin of anim such inflammation being present twenty-four hours or more after the end of the exposure period Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of cont The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may prog (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular of the skin (spongiosis) and intracellular oedema of the epidermis. Skin contact is not thought to have harmful health effects (as classified under EC Directives); the materia damage following entry through wounds, lesions or abrasions. Application of 0.5 gm methyl ethyl ketoxime (MEKO) to the backs of rabbits for 24 hours under an occlus irritation (Draize score 1.5 out of 8). MEKO was a strong sensitiser in the maximisation test (8 out of 10 guinea pigs were sensitised. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may prod harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is Low molecular weight silicone fluids may exhibit solvent action and may produce skin irritation. Excessive use or prolonged contact may lead to defatting, drying and irritation of sensitive skin
Eye	 When applied to the eye(s) of animals, the material produces severe ocular lesions which are present two instillation. 0.1 ml of methyl ethyl ketoxime (MEKO) was corrosive to the rabbit eye. When the eyes of human subjects where exposed to silicone fluids, there was evidence of transitory conj few hours; this resolved within 24 hours. When applied to the eyes of rabbits, silicone fluids produced tran no longer than 48 hours. Injection into the various structures of the eye of animals produced corneal scar in the retina, foreign body reaction and cataracts.
Chronic	Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathin problems. Practical experience shows that skin contact with the material is capable either of inducing a sensitisation re number of individuals, and/or of producing a positive response in experimental animals. Substances that can cause occupational asthma (also known as asthmagens and respiratory sensitisers) can i airway hyper-responsiveness via an immunological, irritant or other mechanism. Once the airways have beed further exposure to the substance, sometimes even to tiny quantities, may cause respiratory symptoms. Thes severity from a runny nose to asthma. Not all workers who are exposed to a sensitiser will become hyper-rest to identify in advance who are likely to become hyper-responsive. Substances than can cuase occupational asthma should be distinguished from substances which may trigger people with pre-existing air-way hyper-responsiveness. The latter substances are not classified as asthmager Wherever it is reasonably practicable, exposure to substances that can cuase occupational estimation of control to prevent workers from becoming hyper Activities giving rise to short-term peak concentrations should receive particular attention when risk manage Health surveillance is appropriate for all employees exposed or liable to be exposed to a substance which ma and there should be appropriate consultation with an occupational health professional over the degree of ris Exposure to the material may cause concerns for human fertility, generally on the basis that results in an sufficient evidence to cause a strong suspicion of impaired fertility in the absence of toxic effects, or evide

occurring at around the same dose levels as other toxic effects, but which are not a secondary non-speci toxic effects.

Exposure to the material may cause concerns for humans owing to possible developmental toxic effects, results in appropriate animal studies provide strong suspicion of developmental toxicity in the absence of toxicity, or at around the same dose levels as other toxic effects but which are not a secondary non-spec toxic effects.

Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative he or biochemical systems.

The synthetic, amorphous silicas are believed to represent a very greatly reduced silicosis hazard compare considered to be nuisance dusts.

When heated to high temperature and a long time, amorphous silica can produce crystalline silica on coordination crystalline silicas may lead to silicosis, a disabling pulmonary fibrosis that may take years to de between various studies showing that fibrosis associated with chronic exposure to amorphous silica and explained by assuming that diatomaceous earth (a non-synthetic silica commonly used in industry) is eith nonfibrogenic and that fibrosis is due to contamination by crystalline silica content

Pure calcium carbonate does not produce pneumoconiosis probably being eliminated from the lungs slow As mined, unsterilised particulates can carry bacteria into the air passages and lungs, producing infectior Methyl ethyl ketoxime (MEKO) administered to rats by gavage at 25, 75 and 225 mg/kg/day, 7 days/weel dose-related decreases in red blood cell counts and haemoglobin and haematocrit values accompanied b reticulocytosis (increased number of young red blood cells).

Other effects included a dose-related pattern of spleen, liver and kidney weights. The spleen and liver sh compensatory red blood cell production suggesting that, in the rat, MEKO induces haemolytic anaemia werythropoiesis. A no-observed-effect-level was not established but effects at 25 mg/kg were described as When MEKO was administered to rats at dose levels of 0.5, and 1.0 ml/kg/day, daily for 4 weeks, transient depression immediately followed. At 4 weeks dose-related decreases were seen in red blood cell count a related increases were evident in spleen weight (from 1.7 to 3.2 fold). It was concluded that 0.1 ml/kg pro When rats were exposed by inhalation to MEKO vapour for 6 hours/day, 5 days/week for 4 weeks, mild in corpuscular volume, mean corpuscular haemoglobin, reticulocyte count and red blood cell count were see Spleen weights were increased and haemosiderosis (deposits of iron) in the spleen were seen at 714 ppro Haemosiderosis probably resulted from red blood cell haemolysis. Exposures at 60 and 283 ppm produce An increased incidence of liver tumours was observed microscopically in male mice exposed to 375 ppm and female mice exposed at 375 ppm showed enlarged livers but tumours did not occur in females.

High blood concentrations of calcium ion may give rise to vasodilation and depress cardiac function leading t Calcium ions enhance the effects of digitalis on the heart and may precipitate digitalis intoxication. Calcium s absorption of tetracyclines

In neonates calcification of soft-tissue has been observed following therapeutic administration.

Some studies show that large quantities of calcium intake can cause hypercalcemia, which can in turn lead to can occur within hours or days or, alternatively, settles gradually, evolving over several years until it reaches acute renal failure can also develop into chronic forms of the disease.

Hypercalcaemia conditions can be associated with normal or reduced calcium serum levels, as the body tend metabolism of the mineral, known as the compensation phase. When there is a slight increase in the concentral calcium excretion markedly increases, while intestinal absorption decreases After kidney damage has set in, thereby decreasing the serum concentration.

Serum protein levels may decrease as a result of proteinuria in cases of renal complications. Proteinuria is ar and represents an independent risk factor for the progression of such a condition. Increased serum creatinin important parameter, given that kidney diseases are associated with increased serum creatinine levels. When progressive loss of glomerular filtration begins, resulting in increased plasma creatinine concentrations. Dur failure, discrete, but constant, increments in plasma creatinine levels occur. Renal disease with albuminuria may also be the cause of hypoalbuminemia in patients with liver disease. In a damage, increased calcium urinary excretion may occur. Therefore, a similar increase may cause the decline current study.

Repeated exposure to synthetic amorphous silicas may produce skin dryness and cracking.

Available data confirm the absence of significant toxicity by oral and dermal routes of exposure.

Numerous repeated-dose, subchronic and chronic inhalation toxicity studies have been conducted in a nu airborne concentrations ranging from 0.5 mg/m3 to 150 mg/m3. Lowest-observed adverse effect levels (L the range of 1 to 50 mg/m3. When available, the no-observed adverse effect levels (NOAELs) were betw Differences in values may be due to particle size, and therefore the number of particles administered per particle size diminishes so does the NOAEL/ LOAEL. Exposure produced transient increases in lung infla injury and lung collagen content. There was no evidence of interstitial pulmonary fibrosis.

On the basis, primarily, of animal experiments, concern has been expressed that the material may produce mutagenic effects; in respect of the available information, however, there presently exists inadequate dat assessment.

		1		
Threebond 1217H	TOXICITY	IRRI	TATION	
	Not Available	Not A	Available	
	ΤΟΧΙΟΙΤΥ	IRRI	TATION	
dimethylsiloxane, hydroxy- terminated	Dermal (rabbit) LD50: >2000 mg/kg ^[2]	Not Available		
	Oral (Rat) LD50: >5000 mg/kg ^[2]			
	ΤΟΧΙΟΙΤΥ		IRRITATION	
	dermal (rat) LD50: >2000 mg/kg ^[1]		Eye (rabbit): 0.75 mg/24h - SEVERE	
calcium carbonate	Inhalation(Rat) LC50: >3 mg/l4h ^[1]		Eye: no adverse effect observed (not irritating) ^[1]	
	Oral (Rat) LD50: >2000 mg/kg ^[1]		Skin (rabbit): 500 mg/24h-moderate	
			Skin: no adverse effect observed (not irritating) ^[1]	
	ΤΟΧΙΟΙΤΥ		IRRITATION	
silica amorphous, fumed	Inhalation(Rat) LC50: 0.45 mg/L4h ^[2]		Not Available	
	Oral (Rat) LD50: >5000 mg/kg ^[2]			
	ΤΟΧΙΟΙΤΥ	IRRI	TATION	
vinyltris(methylethylketoxime)silane	dermal (rat) LD50: >2009 mg/kg ^[1]	Eye: adverse effect observed (irritating) ^[1]		
	Oral (Rat) LD50: >2000 mg/kg ^[1] Skin		: no adverse effect observed (not irritating) ^[1]	
toluene	TOXICITY IRRITATION		IRRITATION	

	Dermal (rabbit) LD50: 12124 mg/kg ^[2]		Eye (rabbit): 2mg/24h - SEVERE	
	Inhalation(Rat) LC50: >13350 ppm4h ^[2]	E	Eye (rabbit):0.87 mg - mild	
	Oral (Rat) LD50: 636 mg/kg ^[2]	E	Eye (rabbit):100 mg/30sec - mild	
		E	Eye: adverse effect observed (irritating) ^[1]	
		S	Skin (rabbit):20 mg/24h-moderate	
		S	Skin (rabbit):500 mg - moderate	
		S	Skin: adverse effect observed (irritating) ^[1]	
		S	Skin: no adverse effect observed (not irritating) ^[1]	
3-[methylbis[(1-	TOXICITY IRRITATION		ATION	
methylethenyl)oxy]silyl]propoxy] ethoxylated	Not Available	Not Available Not Available		
	ΤΟΧΙΟΙΤΥ	IRRITATION		
carbon black	Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye: n	o adverse effect observed (not irritating) ^[1]	
	Oral (Rat) LD50: >2000 mg/kg ^[1]	Skin: no adverse effect observed (not irritating) ^[1]		
	ΤΟΧΙCΙΤΥ	I	RRITATION	
	Dermal (rabbit) LD50: >184<1840 mg/kg ^[1]	E	Eye (rabbit): 0.1 ml - SEVERE	
methyl ethyl ketoxime	Inhalation(Rat) LC50: >4.83 mg/l4h ^[1]			
	Oral (Rat) LD50: >900 mg/kg ^[1]			

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from ma otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

DIMETHYLSILOXANE, HYDROXY-	 * [Mobay Chemical Corp] **[GE]
TERMINATED	For siloxanes: Effects which based on the reviewed literature do not seem to be problematic are a sensitization and genotoxicity. Some studies indicate that some of the siloxanes may have endocrine disrupting pr effects have caused concern about the possible effects of the siloxanes on humans a Only few siloxanes are described in the literature with regard to health effects, and make broad conclusions and comparisons of the toxicity related to short-chained libased on the present evaluation. Data are primarily found on the cyclic siloxanes De (octamethylcyclotetrasiloxane) and D5 (decamethylcyclopentasiloxane) and the short-linear HMDS (hexamethyldis)

These three siloxanes have a relatively low order of acute toxicity by oral, dermal a not require classification for this effect.

They are not found to be irritating to skin or eyes and are also not found sensitizing respiratory sensitization have not been identified.

Subacute and subchronic toxicity studies show that the liver is the main target orgaliver cell enzymes. This enzyme induction contributes to the elimination of the sub-Primary target organ for D5 exposure by inhalation is the lung. D5 has an enzyme is that of D4. Subacute and subchronic inhalation of HMDS affect in particular the lung. None of the investigated siloxanes show any signs of genotoxic effects *in vitro* or *in* indicate that D5 has a potential carcinogenic effect.

D4 is considered to impair fertility in rats by inhalation and is classified as a substa category 3 with the risk phrase R62 ('Possible risk of impaired fertility').

The results of a study to screen for oestrogen activity indicate that D4 has very wea antioestrogenic activity and is a partial agonist (enhances the effect of the estrogen compounds that are weakly

oestrogenic to also have antioestrogenic properties. Comparison of the oestrogenic ethinyloestradiol (steroid hormone) indicates that D4 is 585,000 times less potent rat stain Sprague- Dawley and 3.7 million times less potent than ethinyloestradiol i Because of the lack of effects on other endpoints designated to assess oestrogenicity of action for the D4 reproductive effects has been questioned. An indirect mode of a LH (luteinising hormone) surge necessary for optimal timing of ovulation has been Based on the reviewed information, the critical effects of the siloxanes are impaired carcinogenic effects (uterine tumours in females). Furthermore there seem to be so following

repeated exposures, the liver (D4), kidney (HMDS) and lung (D5 and HMDS) being A possible oestrogenic effect contributing to the reproductive toxicity of D4 is deba be some indication that this toxicity may be caused by another mechanism than oes Studies are available for linear siloxanes from an analogue group comprising di- to key physicochemical properties, The results of the acute toxicity studies for this an agreement: there is no evidence from any of the available studies that the substanc potential for acute toxicity (in terms of either lethality or adverse clinical effects) by exceeding the maximum dose levels tested according to current OECD guidelines. It across the lack of acute toxicity between the members of the group where there are The metabolism of silanes and siloxanes is influenced by the chemistry of silicon, and different from that of carbon compounds. These differences are due to the fact that electropositive than carbon; Si-Si bonds are less stable than C-C bonds and Si-O bor latter due to their high bond energy. Functional groups such as -OH, -CO2H, and -CI organic drug metabolites. If such functionalities are formed from siloxane metaboli rearrangement with migration of the Si atom from carbon to oxygen. Consequently isomerise to silanols and this provides a mechanism by which very polar metabolit hydrophobic alkylsiloxanes in relatively few metabolic steps

No evidence of carcinogenic properties. No evidence of mutagenic or teratogenic Asthma-like symptoms may continue for months or even years after exposure to the due to a non-allergic condition known as reactive airways dysfunction syndrome (F exposure to high levels of highly irritating compound. Main criteria for diagnosing I previous airways disease in a non-atopic individual, with sudden onset of persisten within minutes to hours of a documented exposure to the irritant. Other criteria for reversible airflow pattern on lung function tests, moderate to severe bronchial hyp challenge testing, and the lack of minimal lymphocytic inflammation, without eosin

CALCIUM CARBONATE

	following an irritating inhalation is an infrequent disorder with rates related to the duration of exposure to the irritating substance. On the other hand, industrial bron occurs as a result of exposure due to high concentrations of irritating substance (of completely reversible after exposure ceases. The disorder is characterized by diffic mucus production. The material may produce severe irritation to the eye causing pronounced inflam
	prolonged exposure to irritants may produce conjunctivitis.
SILICA AMORPHOUS, FUMED	For silica amorphous: Derived No Adverse Effects Level (NOAEL) in the range of 1000 mg/kg/d. In humans, synthetic amorphous silica (SAS) is essentially non-toxic by mouth, s inhalation. Epidemiology studies show little evidence of adverse health effects d exposure (without personal protection) may cause mechanical irritation of the ey skin. When experimental animals inhale synthetic amorphous silica (SAS) dust, it diss rapidly eliminated. If swallowed, the vast majority of SAS is excreted in the faece accumulation in the body. Following absorption across the gut, SAS is eliminate modification in animals and humans. SAS is not expected to be broken down (m After ingestion, there is limited accumulation of SAS in body tissues and rapid el absorption has not been calculated, but appears to be insignificant in animals ar subcutaneously are subjected to rapid dissolution and removal. There is no indic in animals or humans based on chemical structure and available data. In contrat soluble in physiological media and the soluble chemical species that are formed urinary tract without modification. Both the mammalian and environmental toxicology of SASs are significantly influ chemical properties, particularly those of solubility and particle size. SAS has no inhalation. Adverse effects, including suffocation, that have been reported were - high numbers of respirable particles generated to meet the required test atmosp representative of exposure to commercial SASs and should not be used for hum repeated exposure of the skin may cause dryness and cracking, SAS is not a sk a sensitiser. Repeated-dose and chronic toxicity studies confirm the absence of toxicity when skin contact. Long-term inhalation of SAS caused some adverse effects in animals (increases injury and lung collagen content), all of which subsided after exposure. Numerous repeated-dose, subchronic and chronic inhalation toxicity studies hav in a number of species, at airborne concentrations ranging from 0.5 mg/m3 to f adverse effect levels (LOAELs) were typic

effects in the lungs. Inhalation (rat), 90 days, LOEL = 1 mg/m3 based on reversi effects in the nasal cavity.

For silane treated synthetic amorphous silica:

Repeated dose toxicity: oral (rat), 28-d, diet, no significant treatment-related adv tested.

There is no evidence of cancer or other long-term respiratory health effects (for workers employed in the manufacture of SAS. Respiratory symptoms in SAS we correlate with smoking but not with SAS exposure, while serial pulmonary function radiographs are not adversely affected by long-term exposure to SAS.

For silane, dichlorodimethyl-, reaction products with silica

Acute oral toxicity is very low for treated silica. Acute inhalation toxicity was only t and is not relevant for the material used industrially. Changes in respiratory organs after repeated exposure were reversible in animals that survived the exposure and valid TLV values, only. If TLV values are maintained no health hazards are expected sufficiently investigated. Treated silica is not mutagenic. The NOAEL for repro/devmg/kg bw.

Acute toxicity: In a limit test giving 10% in the diet (5000 mg/kg bw) to rats the ac determined to be higher than 5000 mg/kg bw. In another study administering sing mg/kg bw to rats the LD50 was also concluded to be higher than 5000 mg/kg bw. I giving still higher single doses in olive oil the LD50 appeared to be above 7900 mg/ were observed in any of these studies.

All inhalation testing has been conducted with a substance that differs significantly product based on particle size. In these animal tests the experimental design caused reduced resulting in nearly 100% of the particle fraction being below 10 um and calung (alveolar particle fraction). The alveolar fraction is responsible for the toxicol overloading of the lung due to poor dust clearance mechanisms) which were observed 477, 450, 520-1120, and >2280 mg/m3 and corresponding mass median aerodynatum, 1.24 um, 0.8 - 0.9 um and 0.15 um, respectively. In comparison to the particle sinhalation animal tests, only minor amounts (less than 1%) of the commercially av have been measured as respirable (alveolar fraction is in excess of 90 um and can (nasal passages and throat) or cannot be inhaled at all. Therefore the tests do not rebehavior of the commercial product and are not considered relevant for inclusion in definition/hazard assessment of the commercial substance.

Genetic toxicity: The test substance was not mutagenic in the Bacterial Reverse Miwith Salmonella *typhimurium* TA98, TA100, TA1535, TA1537 and TA1538 strains a strain. Also an in vitro chromosomal aberration study in CHO cells gave negative re**Repeat dose toxicity:** A 24-month oral feeding study administering a 100 mg/kg d rats resulted in a NOAEL of 100 mg/kg. No clinical signs or treatment-related change observed. There were no carcinogenic effects. A 6-month oral feeding study showed at the given dose of 500 mg/kg bw to rats (40/sex) resulting in a NOAEL of 500 mg but reversible -transformation of the adrenal cortex in females was attributed to ch feeding study (5-8 weeks) exposed rats (5/sex/treatment) to a dose of 500, 1000 o and increasing these doses gradually to 4000, 8000 and 16000 mg/kg bw, respective and food consumption combined with apathy and decreased grooming activity and glycogen in hepatocytes may indicate a starving condition of these animals. At the here animals died. The NOAEL was determined to be 500 mg/kg bw (LOAEL = 1000 mg/s study where a dose of 500 or 1000 mg/kg bw was administered by gavage to 30 rate effects could be found, resulting in a NOAEL of 1000 mg/kg bw.

	A 13-week inhalation study exposing 70 animals/sex to 35 mg/m3 resulted in gran lungs, accumulations of alveolar macrophages, alveolar spaces filled with granular polymorphonuclear leucocytes, alveolar bronchiolisation, interstitial fibrosis and et nodes. In a 2-week study administering 0, 31, 87 or 420 mg/m3 to a total number o females died at the top dose level. The rats at the top dose level showed severe resp A dose-related decrease in body weight was observed at 87 mg/m3 and higher. The as those observed in the 13-week inhalation study. A 3-day study and an 8-12-mon concentration of 50 mg/m3 to rats yielded similar results to the above studies in th particles was determined to be smaller than 7 μm. Changes in respiratory organs (i observed in inhalative repeated dose toxicity testing were reversible in animals tha There was no indication of silicosis. Concentrations of the substances with toxicolo toxicity testing were above the valid TLV values (10mg/m3 USA). If TLV values are hazards are expected. Reproductive and developmental toxicity: Two studies are included on repro/dd month, 1-generation study in rats combining fertility and prenatal toxicity testing a in the food to 10 females and 2 males. No treatment-related effects were observed i offspring. Therefore the NOAEL for parents and offspring was 500 mg/kg. No effect were observed. In a 2-generation reproduction study 20 male and 20 female rats w oral feed for 24 months (see also repeated dose). No abnormalities were observed i NOAEL of 100 mg/kg bw.
VINYLTRIS(METHYLETHYLKETOXIME)SILANE	alpha,beta-Unsaturated oximes represent two previously unknown class putative metabolites were proposed as sensitising agents. These include alpha,beta-epoxy oximes and a nitro analogue. When tested in the LLN/ oximes. Allergic Contact Dermatitis—Formation, Structural Requirements,and Re Sensitizers. Ann-Therese Karlberg et al: Chem. Res. Toxicol. 2008, 21, pp 53–69 <u>https://ftp.cdc.gov/pub/Documents/OEL/06.%20Dotson/References/Karl</u>
TOLUENE	 For toluene: Acute Toxicity Humans exposed to intermediate to high levels of toluene for short periods of tin central nervous system effects ranging from headaches to intoxication, convulsid Similar effects are observed in short-term animal studies. Humans - Toluene ingestion or inhalation can result in severe central nervous s large doses, can act as a narcotic. The ingestion of about 60 mL resulted in fata within 30 minutes in one reported case. Constriction and necrosis of myocardial fibers, markedly swollen liver, congestio lungs and acute tubular necrosis were found on autopsy. Central nervous system effects (headaches, dizziness, intoxication) and eye irrit inhalation exposure to 100 ppm toluene 6 hours/day for 4 days. Exposure to 600 ppm for 8 hours resulted in the same and more serious sympto dilated pupils, convulsions, and nausea . Exposure to 10,000-30,000 ppm has b narcosis and death Toluene can also strip the skin of lipids causing dermatitis Animals - The initial effects are instability and incoordination, lachrymation and exposure hours/day for 3 days Subchronic/Chronic Effects:

Repeat doses of toluene cause adverse central nervous system effects and can respiratory system, the liver, and the kidney. Adverse effects occur as a result fr inhalation exposures. A reported lowest-observed-effect level in humans for adv is 88 ppm.

Humans - Chronic occupational exposure and incidences of toluene abuse have and liver function changes. It has also resulted in nephrotoxicity and, in one case and fatal cardiotoxin.

Neural and cerebellar dystrophy were reported in several cases of habitual "glue epidemiological study in France on workers chronically exposed to toluene fume neutropenia. Exposure levels were not given in the secondary reference; however excretion of hippuric acid, a metabolite of toluene, was given as 4 g/L compared **Animals** - The major target organs for the subchronic/chronic toxicity of toluene liver, and kidney. Depressed immune response has been reported in male mice mg/kg/day for 28 days. Toluene in corn oil administered to F344 male and femal days/week for 13 weeks, induced prostration, hypoactivity, ataxia, piloerection, la salivation, and body tremors at doses 2500 mg/kg. Liver, kidneys, brain and u observed-adverse effect level (NOAEL) for the study was 312 mg/kg (223 mg/kg observed-adverse effect level (LOAEL) for the study was 625 mg/kg (446 mg/kg. **Developmental/Reproductive Toxicity**

Exposures to high levels of toluene can result in adverse effects in the developin studies have indicated that high levels of toluene can also adversely effect the d laboratory animals.

Humans - Variable growth, microcephaly, CNS dysfunction, attentional deficits, abnormalities, and developmental delay were seen in three children exposed to of maternal solvent abuse before and during pregnancy

Animals - Sternebral alterations, extra ribs, and missing tails were reported folic 1500 mg/m3 toluene 24 hours/day during days 9-14 of gestation. Two of the dar Another group of rats received 1000 mg/m3 8 hours/day during days 1-21 of ges or toxicity occurred, however, minor skeletal retardation was present in the expo were exposed to 500 or 1500 mg/m3 toluene continuously during days 6-13 of p the high dose during the first 24 hours of exposure, however none died at 500 m weight was reported, but there were no differences in the incidences of skeletal between the treated and control offspring.

Absorption - Studies in humans and animals have demonstrated that toluene is lungs and the gastrointestinal tract. Absorption through the skin is estimated at a by the lungs when exposed to toluene vapor.

Dermal absorption is expected to be higher upon exposure to the liquid; howeve rapid evaporation of toluene .

Distribution - In studies with mice exposed to radiolabeled toluene by inhalation were present in body fat, bone marrow, spinal nerves, spinal cord, and brain whi radioactivity were present in blood, kidney, and liver. Accumulation of toluene ha adipose tissue, other tissues with high fat content, and in highly vascularised tiss **Metabolism** - The metabolites of inhaled or ingested toluene include benzyl alcor hydroxylation of the methyl group. Further oxidation results in the formation of be acid. The latter is conjugated with glycine to yield hippuric acid or reacted with gl benzoyl glucuronide. o-cresol and p-cresol formed by ring hydroxylation are conserved to accounts for 10-20%, and excretion of unchanged toluene to accounts for 10-20%. Excretion of hippuric acid is usually complete within 24 hor

Polyethers, for example, ethoxylated surfactants and polyethylene glyco towards air oxidation as the ether oxygens will stabilize intermediary rad Investigations of a chemically well-defined alcohol (pentaethylene glycol ethoxylate, showed that polyethers form complex mixtures of oxidation p air. Sensitization studies in guinea pigs revealed that the pure nonoxidized s nonsensitizing but that many of the investigated oxidation products are s hydroperoxides were identified in the oxidation mixture, but only one (16 3,6,9,12,15-pentaoxaheptacosan-1-o)) was stable enough to be isolated strong sensitizer in LLNA (local lymph node assay for detection of sensif formation of other hydroperoxides was indicated by the detection of their aldehydes in the oxidation mixture . On the basis of the lower irritancy, nonionic surfactants are often preferr topical products. However, their susceptibility towards autoxidation also increases the irritation. Bec effect, it is difficult to diagnose ACD to these compounds by patch testing. Allergic Contact Dermatitis—Formation, Structural Requirements, and R Sensitizers. Ann-Therese Karlberg et al; Chem. Res. Toxicol.2008,21,53-69 Polyethylene glycols (PEGs) have a wide variety of PEG-derived mixture linkable terminal primary hydroxyl groups in combination with many poss complexes such as ethers, fatty acids, castor oils, amines, propylene gly derivatives. PEGs and their derivatives are broadly utilized in cosmetic p emulsifiers, cleansing agents, humectants, and skin conditioners. PEGs and PEG derivatives were generally regulated as safe for use in o conditions that impurities and by-products, such as ethylene oxides and known carcinogenic materials, should be removed before they are mixed formulations. Most PEGs are commonly available commercially as mixtures of differer broadly- or narrowly-defined molecular weight (MW) ranges. For instanc designates a mixture of PEG molecules (n = 195 to 265) having an aver- is also known as polyethylene oxide (PEO) or polyoxyethylene (POE), w che
Inhalation (rat) TCLo: 50 mg/m3/6h/90D-I Nil reported WARNING: This substance has been classified by the IARC as Group 2B: Possi Humans.
Mammalian lymphocyte mutagen *Huls Canada ** Merck For methyl ethyl ketoxime (MEKO) Carcinogenicity: Increased incidences of liver tumours were observed in rat an and there was also an increased incidence of mammary gland tumours in female

		only seen at mid- and/or high concentrations of MEKO. Consideration of the ava genotoxicity indicate that MEKO is not likely to be genotoxic. Accordingly, althou tumours is not fully elucidated, the tumours observed are not considered to have interaction with genetic material. The European Commission (2000) considered that a possible mechanism for the liver tumours in male rats and mice was the metabolism of MEKO to a carcinoge sulfotransferase. The sex and organ specificity of tumour formation correlated w activity of this enzyme in male rodents. Genotoxicity: The <i>in vitro</i> and <i>in vivo</i> genotoxicity results for MEKO were mostly vivo study that utilized inhalation exposure and was found to be negative for DN. Therefore, based on the available data, MEKO appears to lack mutagenic poten Repeat dose toxicity: Non-neoplastic effects were also observed in the nasal c inhalation studies of short-term through to chronic exposure. Also, repeated dose exposure showed effects in the spleen, liver and kidney of rats as well as haema and rabbits. Reproductive toxicity: In a one-generation oral rat study, the LOAEL for reproding/kg-bw per day, the highest dose, based on a statistically significant decrease (%) , whereas no treatment-related effects on reproductive parameters were obs study in which rats were dosed by gavage at 0-200 mg/kg-bw per day, the lowest do based on histopathological effects in the spleen and liver (and in the kidney in th Developmental toxicity: Teratogenicity was not observed in pregnant rats and MEKO during gestation. The lowest oral LOAEL for developmental toxicity was a highest dose, based on abortions in 3 of 10 adult females in pregnant rabbits do gestation . The lowest oral LOAEL for maternal toxicity was 10 mg/kg-bw per da (increased reticulocytes and methaemoglobin) in rabbits dosed at 0-80 mg/kg-bw developmental study		
CALC VINYLTRIS(METHYLETHYL	IUM CARBONATE & .KETOXIME)SILANE & TOLUENE	dermatitis (nonallergic). Thi	in irritation after prolonged or is form of dermatitis is often c tologically there may be interc epidermis.	haracterised by skin red
VINYLTRIS(METHYLETHYL & METHY	.KETOXIME)SILANE L ETHYL KETOXIME	Contact allergies quickly modelema. The pathogenesis the delayed type. Other aller reactions. The significance distribution of the substance sensitising substance which sensitising potential with wh	efers to contact allergens as a anifest themselves as contact of contact eczema involves a ergic skin reactions, e.g. conta of the contact allergen is not e and the opportunities for co n is widely distributed can be nich few individuals come into uce an allergic test reaction in	eczema, more rarely a a cell-mediated (T lymph act urticaria, involve anti simply determined by its ntact with it are equally a more important allerge contact. From a clinica
VINYLTRIS(METHYLETHYLKETOXIME)SILANE & 3-[METHYLBIS[(1- METHYLETHENYL)OXY]SILYL]PROPOXY] ETHOXYLATED & CARBON BLACK		No significant acute toxicological data identified in literature search.		
Acute Toxicity			Carcinogenicity	
Skin Irritation/Corrosion			Reproductivity	

Serious Eye Damage/Irritation	STOT - Single Exposure	
Respiratory or Skin sensitisation	STOT - Repeated Exposure	
Mutagenicity	Aspiration Hazard	

Legend:

Data either not available or does not fill the criteria for classification
 Data available to make classification

SECTION 12 Ecological information

	-	-
То	via	4
10	XIC	ILV

TOXICITY					
	Endpoint	Test Duration (hr)		Species	
Threebond 1217H	Not Available	Not Available		Not Available	
dimethylsiloxane, hydroxy- terminated	Endpoint	Test Duration (hr)		Species	
	Not Available	Not Available		Not Available	
	Endpoint	Test Duration (hr)		Species	V
	NOEC(ECx)	1h		Fish	4
calcium carbonate	LC50	96h		Fish	>
	EC50	72h		Algae or other aquatic plants	>
	Endpoint	Test Duration (hr)		Species	
silica amorphous, fumed	NOEC(ECx)	24h		Crustacea	:
	Endpoint	Test Duration (hr)		Species	
	NOEC(ECx)	72h		Algae or other aquatic plants	
vinyltris(methylethylketoxime)silane	EC50	72h		Algae or other aquatic plants	
	LC50	96h		Fish	
	EC50	48h		Crustacea	
	Endpoint	Test Duration (hr)		Species	
toluene	LC50	96h		Fish	
	EC50	72h		Algae or other aquatic plants	
toluene	EC50	48h		Crustacea	:
	NOEC(ECx)	168h	168h Crustacea		(
	EC50	96h		Algae or other aquatic plants	3

3-[methylbis](1-	Endpoint	Test Duration (hr)	Species
methylethenyl)oxy]silyl]propoxy] ethoxylated	Not Available	Not Available	Not Available
	Endpoint	Test Duration (hr)	Species
	LC50	96h	Fish
carbon black	EC50	72h	Algae or other aquatic plants
Carbon black	EC50	48h	Crustacea
	NOEC(ECx)	24h	Crustacea
	Endpoint	Test Duration (hr)	Species
	BCF	1008h	Fish
	NOEC(ECx)	72h	Algae or other aquatic plants
methyl ethyl ketoxime	EC50	72h	Algae or other aquatic plants
	EC50	48h	Crustacea
	LC50	96h	Fish

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Inform US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Toxic to bees.

For siloxanes:

Environmental fate:

It is well accepted that polydimethylsiloxane (PDMS) fluids become permanent residents of sediment but should not exert adverse environmental effects. PDMS in intimate contact with many soils undergo siloxane bond redistribution and hydrolysis Therefore, it is highly likely that substituted polymethylsiloxanes will undergo similar reactions, and this reactivity may prevent suitable adsorption data being obtained.

Silicone fluids are very surface active because the flexible siloxane linkages permit alignment of the hydrophobic methyl substituents towards the non-polar phase, and of the polysiloxane backbone towards the polar phase. The polar medium is generally water, and a polar media to which polydimethylsiloxanes become attached may be textiles, sewage sludge, hair, algae, sediment etc. In aqueous environments, polydimethylsiloxanes are adsorbed onto sedimenting particles. Also, in the presence of nitrate ions, which exist at various concentrations in the environment, short chain siloxanes are photodegraded to the level of silicate within days

The stability of the siloxanes, desirable from a technical point of view, makes the siloxanes very persistent, and once released to the environment the siloxanes remain for many years.

The main source of releases of siloxanes to the air is volatile siloxanes used in cosmetics, wax, polishes, and to a minor extent in several other applications. the volatile siloxanes may account for a significant part of the siloxanes used for cosmetics.

Non-volatile silicone fluids used in cosmetics, wax, polishes, cleaning products and for textile applications (softeners) will to a large extent end up in wastewater and be directed to wastewater treatment plants.

The cyclic siloxanes and small-chain linear siloxanes are bioconcentrated (bioconcentration factors for long-chained siloxanes have not been assessed). The estimated bioconcentration factors (BCF) of the small siloxanes range from 340 for HMDS to 40,000 for a phenylated trisiloxane (phenyl trimethicone). The small phenylated siloxanes seem to have very high BCF, and model estimates indicate that these substances are the most toxic for aquatic organisms. **PBT profiler screening**

In order to make a first comparison between the substances as to persistence, bioaccumulation and toxicity, the substances were screened using the PBT profiler developed by U.S. EPA (U.S. EPA 2003). The profiler uses a procedure to predict persistence, bioaccumulation, and toxicity of organic chemicals on the basis of the chemical structure and physical parameters of the substances combined with experimental parameters for substance with a similar structure, using a QSAR approach.

The results for six members of the siloxane family predict the highest bioconcentration factors for the two phenyl siloxanes, one order of magnitudes higher than the values for the cyclic siloxanes and two orders of magnitudes higher than the values for the small linear methyl siloxanes. The predicted toxicity is as well significantly higher (lowest ChV values) for the phenyl siloxanes. The predicted half-life is nearly the same for all substances.

Using U.S. EPA's criteria, the screening indicates that all substances are of high concern as to environmental toxicity, and that the phenyl siloxanes are considered very bioaccumulative.

Ecotoxicity:

The environmental fate and effects of volatile methylsiloxanes (mainly cyclosiloxanes) and polydimethylsiloxane (PDMS) have been reported:

For octamethylcyclosiloxane:

Fish acute LC50 (14 day):: rainbow trout 10 ug/l; sheepshead minnow >6.3 ug/l

Daphnia magna acute EC50 (48 h): >15 ug/l; NOEC 15 ug/l

Mysid shrimp acute LC50 (96 h): >9.1 ug/l; NOEC 9.1 ug/l

For PDMS

Daphnia magna NOEC 572 mg/kg

Physical effects such as surface entrapment have been observed when testing aquatic invertebrates in clean laboratory water, but similar effects are not expected in natural environments where a large variety of other surfaces provide opportunities for deposition

Calcium provides an important link between tectonics, climate and the carbon cycle. In the simplest terms, uplift of mountains exposes Ca-bearing rocks to chemical weathering and releases Ca2+ into surface water. This Ca2+ eventually is transported to the ocean where it reacts with dissolved CO2 to form limestone. Some of this limestone settles to the sea floor where it is incorporated into new rocks. Dissolved CO2, along with carbonate and bicarbonate ions, are referred to as dissolved inorganic carbon (DIC).

Microbial methylation plays important roles in the biogeochemical cycling of the metalloids and possibly in their detoxification. Many microorganisms (bacteria, fungi, and yeasts) and animals are now known to biomethylate arsenic, forming both volatile (e.g., methylarsines) and nonvolatile (e.g., methylarsonic acid and dimethylarsinic acid) compounds. Antimony and bismuth, also undergo biomethylation to some extent. Trimethylstibine formation by microorganisms is now well established, but this process apparently does not occur in animals. Formation of trimethylbismuth by microorganisms has been reported in a few cases.

For Amorphous Silica: Amorphous silica is chemically and biologically inert. It is not biodegradable.

Aquatic Fate: Due to its insolubility in water there is a separation at every filtration and sedimentation process. On a global scale, the level of man-made synthetic amorphous silicas (SAS) represents up to 2.4% of the dissolved silica naturally present in the aquatic environment and untreated SAS have a relatively low water solubility and an extremely low vapour pressure. Biodegradability in sewage treatment plants or in surface water is not applicable to inorganic substances like SAS.

Terrestrial Fate: Crystalline and/or amorphous silicas are common on the earth in soils and sediments, and in living organisms (e.g. diatoms), but only the dissolved form is bioavailable. On the basis of these properties it is expected that SAS released into the environment will be distributed mainly into soil/sediment. Surface treated silica will be wetted then adsorbed onto soils and sediments.

Atmospheric Fate: SAS is not expected to be distributed into the air if released.

Ecotoxicity: SAS is not toxic to environmental organisms (apart from physical desiccation in insects). SAS presents a low risk for adverse effects to the environment.

For Silica:

Environmental Fate: Most documentation on the fate of silica in the environment concerns dissolved silica, in the aquatic environment, regardless of origin, (man-made or natural), or structure, (crystalline or amorphous).

Terrestrial Fate: Silicon makes up 25.7% of the Earth's crust, by weight, and is the second most abundant element, being exceeded only by oxygen. Silicon is not found free in nature, but occurs chiefly as the oxide and as silicates. Once released into the environment, no distinction can be made between the initial forms of silica.

Aquatic Fate: At normal environmental pH, dissolved silica exists exclusively as monosilicic acid. At pH 9.4, amorphous silica is highly soluble in water. Crystalline silica, in the form of quartz, has low solubility in water. Silicic acid plays an important role in the biological/geological/chemical cycle of silicon, especially in the ocean. Marine organisms such as diatoms, silicoflagellates and radiolarians use silicic acid in their skeletal structures and their skeletal remains leave silica in sea sediment

Ecotoxicity: Silicon is important to plant and animal life and is practically non-toxic to fish including zebrafish, and Daphnia magna water fleas.

DO NOT discharge into sewer or waterways. **Persistence and degradability**

Ingredient	Persistence: Water/Soil Persistence: Air		
toluene	LOW (Half-life = 28 days) LOW (Half-life = 4.33 days)		
methyl ethyl ketoxime	LOW		
Bioaccumulative poter	ntial	'	
Ingredient	Bioaccumulation		
toluene	LOW (BCF = 90)		
methyl ethyl ketoxime	LOW (BCF = 5.8)		
Mobility in soil			
Ingredient	Mobility		
toluene	LOW (KOC = 268)		
methyl ethyl ketoxime	LOW (KOC = 130.8)		

SECTION 13 Disposal considerations

Waste treatment metho	ds
Product / Packaging disposal	 Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible. Otherwise: If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the con the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. Where possible retain label warnings and SDS and observe all notices pertaining to the product. DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be Where in doubt contact the responsible authority. Recycle wherever possible or consult manufacturer for recycling options. Consult State Land Waste Authority for disposal. Bury or incinerate residue at an approved site.

SECTION 14 Transport information

Labels Required			
Marine Pollutant	NO		
HAZCHEM	Not Applicable		
Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS Transport in bulk according to Annex II of MARPOL and the IBC code Not Applicable			

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
dimethylsiloxane, hydroxy- terminated	Not Available
calcium carbonate	Not Available
silica amorphous, fumed	Not Available
vinyltris(methylethylketoxime)silane	Not Available
toluene	Not Available
3-[methylbis[(1- methylethenyl)oxy]silyl]propoxy] ethoxylated	Not Available
carbon black	Not Available
methyl ethyl ketoxime	Not Available
Fransport in bulk in accordance	e with the IGC Code
Product name	Ship Type
dimethylsiloxane, hydroxy- terminated	Not Available
calcium carbonate	Not Available
silica amorphous, fumed	Not Available
vinyltris(methylethylketoxime)silane	Not Available
toluene	Not Available
3-[methylbis[(1- methylethenyl)oxy]silyl]propoxy] ethoxylated	Not Available
carbon black	Not Available
methyl ethyl ketoxime	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

dimethylsiloxane, hydroxy-terminated is found on the following regulatory lists

- Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) Schedule 10 / Appendix C
- Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) Schedule 4
- Australian Inventory of Industrial Chemicals (AIIC)

calcium carbonate is found on the following regulatory lists

- Australian Inventory of Industrial Chemicals (AIIC)
- International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

silica amorphous, fumed is found on the following regulatory lists

- Australian Inventory of Industrial Chemicals (AIIC)
- International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

vinyltris(methylethylketoxime)silane is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

toluene is found on the following regulatory lists

- Australia Hazardous Chemical Information System (HCIS) Hazardous Chemicals
- Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) Schedule 5
- Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) Schedule 6
- Australian Inventory of Industrial Chemicals (AIIC)
- Chemical Footprint Project Chemicals of High Concern List
- International Agency for Research on Cancer (IARC) Agents Classified by the IARC Monographs Not Classified as Carcinogenic

3-[methylbis[(1-methylethenyl)oxy]silyl]propoxy] ethoxylated is found on the following regulatory lists

• Australian Inventory of Industrial Chemicals (AIIC)

carbon black is found on the following regulatory lists

- Australia Hazardous Chemical Information System (HCIS) Hazardous Chemicals
- Australian Inventory of Industrial Chemicals (AIIC)
- Chemical Footprint Project Chemicals of High Concern List
- International Agency for Research on Cancer (IARC) Agents Classified by the IARC Monographs
- International Agency for Research on Cancer (IARC) Agents Classified by the IARC Monographs Group 2B: Possibly carcinogenic to humans
- International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

methyl ethyl ketoxime is found on the following regulatory lists

- Australia Hazardous Chemical Information System (HCIS) Hazardous Chemicals
- Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) Schedule 6
- Australian Inventory of Industrial Chemicals (AIIC)
- Chemical Footprint Project Chemicals of High Concern List

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	No (3-[methylbis[(1-methylethenyl)oxy]silyl]propoxy] ethoxylated)
Canada - NDSL	No (dimethylsiloxane, hydroxy-terminated; silica amorphous, fumed; vinyltris(methylethylketoxime)silane; methyl ethyl ketoxime)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (dimethylsiloxane, hydroxy-terminated; 3-[methylbis[(1-methylethenyl)oxy]silyl]propoxy] ethoxylated)
Japan - ENCS	No (3-[methylbis[(1-methylethenyl)oxy]silyl]propoxy] ethoxylated)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	No (3-[methylbis[(1-methylethenyl)oxy]silyl]propoxy] ethoxylated)
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (vinyltris(methylethylketoxime)silane; 3-[methylbis[(1-methylethenyl)oxy]silyl]propoxy] ethoxylated)
Vietnam - NCI	No (3-[methylbis[(1-methylethenyl)oxy]silyl]propoxy] ethoxylated)
Russia - FBEPH	No (3-[methylbis[(1-methylethenyl)oxy]silyl]propoxy] ethoxylated)

National Inventory	Status
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exen registration.

SECTION 16 Other information

Revision Date	07/28/2021		
Initial Date	06/30/2020		
SDS Version Summary			
Version	Date of Update	Sections Updated	
2.1	11/22/2020	Physical and chemical properties - Appearance, Ecological Information - Environmental, on ingredients - Ingredients, Identification of the substance / mixture and of the company Information, Identification of the substance / mixture and of the company / undertaking -	
3.1	07/27/2021	Toxicological information - Acute Health (eye), Toxicological information - Acute Health (information - Acute Health (skin), Toxicological information - Acute Health (swallowed), F properties - Appearance, Toxicological information - Chronic Health, Hazards identification considerations - Disposal, Exposure controls / personal protection - Engineering Control, Environmental, Firefighting measures - Fire Fighter (fire/explosion hazard), Firefighting m fighting), First Aid measures - First Aid (skin), First Aid measures - First Aid (swallowed), Handling Procedure, Composition / information on ingredients - Ingredients, Stability and Condition, Exposure controls / personal protection - Personal Protection (other), Exposure protection - Personal Protection (hands/feet), Accidental release measures - Spills (major measures - Spills (minor), Handling and storage - Storage (storage requirement), Handlin (suitable container), Identification of the substance / mixture and of the company / undertaking - information - Transport, Transport Information, Identification of the substance / mixture at undertaking - Use, Name	

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average PC-STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit. IDLH: Immediately Dangerous to Life or Health Concentrations ES: Exposure Standard OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value **BCF: BioConcentration Factors** BEI: Biological Exposure Index AIIC: Australian Inventory of Industrial Chemicals **DSL: Domestic Substances List** NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances This document is copyright. Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH. TEL (+61 3) 9572 4700.