

1. Product and Company Identification

Material name FA512
Version # 01
Issue date 24-March-2014
Revision date -
Supersedes date -
CAS # Mixture
Product code 338
Product use Friction material, disc brake pad.
Manufacturer information
Manufacturer/Supplier Federal-Mogul World Headquarters
 26555 Northwestern Highway
 Southfield, Michigan 48033
 USA
Contact person: msds.request@federalmogul.com
Emergency Telephone: 24hr EP (INFOTRAC): 1-800-535-5053
 International: (001) 352-323-3500

2. Hazards Identification

Physical state Solid.
Appearance Solid (article).
Emergency overview Low hazard for recommended handling by trained personnel.
 Dust can be created by the machining of finished products.
OSHA regulatory status Under some use conditions, this material may be considered to be hazardous in accordance with OSHA 29 CFR 1910.1200.
Potential health effects
Routes of exposure Not relevant, due to the form of the product in its manufactured and shipped state.
Eyes Dust may irritate the eyes.
Skin The ingredients may be released as general dust from the product by operations such as overheating, burning, machining, abrading, or riveting. Dust may irritate skin.
Inhalation The ingredients may be released as general dust from the product by operations such as overheating, burning, machining, abrading, or riveting. Dust may irritate the respiratory system. Inhalation of powder or fumes may cause metal fume fever. Inhalation may lead to deposition in lung and in sufficient quantities produce baritosis.
Ingestion The ingredients may be released as general dust from the product by operations such as overheating, burning, machining, abrading, or riveting. May cause discomfort if swallowed.
Target organs Eyes. Respiratory system. Skin. Lung. Kidneys. Liver.
Chronic effects The ingredients may be released as general dust from the product by operations such as overheating, burning, machining, abrading, or riveting. May cause lung damage. May cause damage to the liver and kidneys.
Signs and symptoms Exposed individuals may experience eye tearing, redness, and discomfort.
Potential environmental effects Not relevant, due to the form of the product in its manufactured and shipped state.

3. Composition / Information on Ingredients

| Components | CAS # | Percent |
|-------------------|-----------|---------|
| Barium sulphate | 7727-43-7 | 10 - 30 |
| Zirconium dioxide | 1314-23-4 | 10 - 30 |
| Graphite | 7782-42-5 | 5 - 10 |
| Calcium carbonate | 471-34-1 | 3 - 7 |

| Components | CAS # | Percent |
|-------------------|------------|----------|
| Copper | 7440-50-8 | 3 - 7 |
| Mica | 12001-26-2 | 3 - 7 |
| Wollastonite | 13983-17-0 | 1 - 5 |
| Antimony sulfide | 1345-04-6 | 1 - 5 |
| Aramid fiber | 26125-61-1 | 1 - 5 |
| Calcium hydroxide | 1305-62-0 | 0.01 - 1 |

Composition comments All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

The ingredients may be released as general dust from the product by operations such as overheating, burning, machining, abrading, or riveting. This product contains a variety of ingredients all of which have become part of a bound system both physically and chemically and do not necessarily exhibit the properties of the individual components.

4. First Aid Measures

First aid procedures

- Eye contact** Dust in the eyes: Immediately flush with plenty of water for up to 15 minutes. Remove any contact lenses and open eyelids wide apart. Get medical attention if irritation develops and persists.
- Skin contact** Remove contaminated clothing immediately and wash skin with soap and water. Get medical attention if irritation develops and persists.
- Inhalation** Move injured person into fresh air and keep person calm under observation. If necessary, seek hospital and take along these instructions.
- Ingestion** If swallowed, rinse mouth with water (only if the person is conscious). Get medical attention if any discomfort continues.

Notes to physician Treat symptomatically.

General advice Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire Fighting Measures

Flammable properties This product is not flammable.

Extinguishing media

- Suitable extinguishing media** Use fire-extinguishing media appropriate for surrounding materials.
- Unsuitable extinguishing media** None.

Protection of firefighters

- Specific hazards arising from the chemical** By heating and fire, toxic vapors/gases may be formed.
- Protective equipment and precautions for firefighters** Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions Use standard firefighting procedures and consider the hazards of other involved materials.

Hazardous combustion products Carbon dioxide. Carbon monoxide. Metallic fumes.

General fire hazards This product is not flammable. Will burn if involved in a fire.

6. Accidental Release Measures

Personal precautions Use explosion-proof electrical equipment if airborne dust levels are high. Avoid dust formation. Avoid inhalation of dust and contact with skin and eyes. Wear necessary protective equipment. See Section 8 of the MSDS for Personal Protective Equipment.

Environmental precautions Avoid discharge into drains, water courses or onto the ground. Collect and dispose of spillage as indicated in Section 13 of the MSDS.

Methods for containment In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

Methods for cleaning up

Collect powder using special dust vacuum cleaner with particle filter or carefully sweep into closed container. Do not vacuum clean unless vacuum cleaners are equipped with HEPA filter. For waste disposal, see Section 13 of the MSDS.

7. Handling and Storage**Handling**

Provide adequate ventilation. Avoid dust formation. Avoid inhalation of dust and contact with skin and eyes. Use work methods which minimize dust production. See Section 8 of the MSDS for Personal Protective Equipment. Observe good industrial hygiene practices.

Storage

Store in tightly closed original container. Avoid conditions which create dust. Protect against direct sunlight. Store away from incompatible materials.

8. Exposure Controls / Personal Protection**Occupational exposure limits****US. ACGIH Threshold Limit Values**

| Components | Type | Value | Form |
|-----------------------------------|------|--|-------------------------|
| Antimony sulfide (CAS 1345-04-6) | TWA | 0.5 mg/m ³ | |
| Barium sulphate (CAS 7727-43-7) | TWA | 10 mg/m ³ | |
| Calcium hydroxide (CAS 1305-62-0) | TWA | 5 mg/m ³ | |
| Copper (CAS 7440-50-8) | TWA | 1 mg/m ³ 0.2 mg/m ³ | Dust and mist. Fume. |
| Graphite (CAS 7782-42-5) | TWA | 2 mg/m ³ | Respirable fraction. |
| Mica (CAS 12001-26-2) | TWA | 3 mg/m ³ | Respirable fraction. |
| Zirconium dioxide (CAS 1314-23-4) | STEL | 10 mg/m ³ | |
| | TWA | 5 mg/m ³ | |

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

| Components | Type | Value | Form |
|-----------------------------------|------|--|-------------------------------------|
| Antimony sulfide (CAS 1345-04-6) | PEL | 0.5 mg/m ³ | |
| Barium sulphate (CAS 7727-43-7) | PEL | 5 mg/m ³ | Respirable fraction. |
| Calcium carbonate (CAS 471-34-1) | PEL | 15 mg/m ³ 5 mg/m ³ | Total dust. Respirable fraction. |
| Calcium hydroxide (CAS 1305-62-0) | PEL | 15 mg/m ³ 5 mg/m ³ | Total dust. Respirable fraction. |
| Copper (CAS 7440-50-8) | PEL | 1 mg/m ³ 0.1 mg/m ³ | Dust and mist. Fume. |
| Graphite (CAS 7782-42-5) | PEL | 5 mg/m ³ 15 mg/m ³ | Respirable fraction. Total dust. |
| Zirconium dioxide (CAS 1314-23-4) | PEL | 5 mg/m ³ | |

US. OSHA Table Z-3 (29 CFR 1910.1000)

| Components | Type | Value |
|--------------------------|------|----------------------------|
| Graphite (CAS 7782-42-5) | TWA | 15 millions of particle |
| Mica (CAS 12001-26-2) | TWA | 20 mppcf |

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

| Components | Type | Value | Form |
|----------------------------------|------|-----------------------|------|
| Antimony sulfide (CAS 1345-04-6) | TWA | 0.5 mg/m ³ | |
| Barium sulphate (CAS 7727-43-7) | TWA | 10 mg/m ³ | |

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

| Components | Type | Value | Form |
|-----------------------------------|------|--|-------------------------|
| Calcium carbonate (CAS 471-34-1) | TWA | 10 mg/m ³ | |
| Calcium hydroxide (CAS 1305-62-0) | TWA | 5 mg/m ³ | |
| Copper (CAS 7440-50-8) | TWA | 1 mg/m ³ 0.2 mg/m ³ | Dust and mist. Fume. |
| Graphite (CAS 7782-42-5) | TWA | 2 mg/m ³ | Respirable. |
| Mica (CAS 12001-26-2) | TWA | 3 mg/m ³ | Respirable. |
| Zirconium dioxide (CAS 1314-23-4) | STEL | 10 mg/m ³ | |
| | TWA | 5 mg/m ³ | |

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

| Components | Type | Value | Form |
|-----------------------------------|------|--|-------------------------------------|
| Antimony sulfide (CAS 1345-04-6) | TWA | 0.5 mg/m ³ | |
| Barium sulphate (CAS 7727-43-7) | TWA | 3 mg/m ³ | Respirable fraction. |
| Calcium carbonate (CAS 471-34-1) | STEL | 10 mg/m ³ 20 mg/m ³ | Total dust. Total dust. |
| | TWA | 3 mg/m ³ 10 mg/m ³ | Respirable fraction. Total dust. |
| Calcium hydroxide (CAS 1305-62-0) | TWA | 5 mg/m ³ | |
| Copper (CAS 7440-50-8) | TWA | 1 mg/m ³ 0.2 mg/m ³ | Dust and mist. Fume. |
| Graphite (CAS 7782-42-5) | TWA | 2 mg/m ³ | Respirable. |
| Mica (CAS 12001-26-2) | TWA | 3 mg/m ³ | Respirable. |
| Zirconium dioxide (CAS 1314-23-4) | STEL | 10 mg/m ³ | |
| | TWA | 5 mg/m ³ | |

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

| Components | Type | Value | Form |
|-----------------------------------|------|--|-------------------------|
| Antimony sulfide (CAS 1345-04-6) | TWA | 0.5 mg/m ³ | |
| Barium sulphate (CAS 7727-43-7) | TWA | 10 mg/m ³ | |
| Calcium hydroxide (CAS 1305-62-0) | TWA | 5 mg/m ³ | |
| Copper (CAS 7440-50-8) | TWA | 1 mg/m ³ 0.2 mg/m ³ | Dust and mist. Fume. |
| Graphite (CAS 7782-42-5) | TWA | 2 mg/m ³ | Respirable fraction. |
| Mica (CAS 12001-26-2) | TWA | 3 mg/m ³ | Respirable fraction. |
| Zirconium dioxide (CAS 1314-23-4) | STEL | 10 mg/m ³ | |
| | TWA | 5 mg/m ³ | |

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

| Components | Type | Value | Form |
|-----------------------------------|------|-----------------------|----------------------|
| Antimony sulfide (CAS 1345-04-6) | TWA | 0.5 mg/m ³ | |
| Barium sulphate (CAS 7727-43-7) | TWA | 10 mg/m ³ | |
| Calcium hydroxide (CAS 1305-62-0) | TWA | 5 mg/m ³ | |
| Copper (CAS 7440-50-8) | TWA | 0.2 mg/m ³ | Fume. |
| Graphite (CAS 7782-42-5) | TWA | 2 mg/m ³ | Respirable fraction. |

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

| Components | Type | Value | Form |
|-----------------------------------|------|----------------------|----------------------|
| Mica (CAS 12001-26-2) | TWA | 3 mg/m ³ | Respirable fraction. |
| Zirconium dioxide (CAS 1314-23-4) | STEL | 10 mg/m ³ | |
| | TWA | 5 mg/m ³ | |

Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment)

| Components | Type | Value | Form |
|-----------------------------------|------|-----------------------|------------------|
| Antimony sulfide (CAS 1345-04-6) | TWA | 0.5 mg/m ³ | |
| Barium sulphate (CAS 7727-43-7) | TWA | 5 mg/m ³ | Respirable dust. |
| | | 10 mg/m ³ | Total dust. |
| Calcium carbonate (CAS 471-34-1) | TWA | 10 mg/m ³ | Total dust. |
| Calcium hydroxide (CAS 1305-62-0) | TWA | 5 mg/m ³ | |
| Copper (CAS 7440-50-8) | TWA | 1 mg/m ³ | Dust and mist. |
| | | 0.2 mg/m ³ | Fume. |
| Graphite (CAS 7782-42-5) | TWA | 2 mg/m ³ | Respirable dust. |
| Mica (CAS 12001-26-2) | TWA | 3 mg/m ³ | Respirable dust. |
| Wollastonite (CAS 13983-17-0) | TWA | 10 mg/m ³ | Fiber. |
| Zirconium dioxide (CAS 1314-23-4) | STEL | 10 mg/m ³ | |
| | TWA | 5 mg/m ³ | |

Mexico. Occupational Exposure Limit Values

| Components | Type | Value | Form |
|-----------------------------------|------|-----------------------|----------------|
| Antimony sulfide (CAS 1345-04-6) | TWA | 0.5 mg/m ³ | |
| Calcium carbonate (CAS 471-34-1) | STEL | 20 mg/m ³ | |
| | TWA | 10 mg/m ³ | |
| Calcium hydroxide (CAS 1305-62-0) | TWA | 5 mg/m ³ | |
| Copper (CAS 7440-50-8) | STEL | 2 mg/m ³ | Fume. |
| | | 2 mg/m ³ | Dust and mist. |
| | TWA | 1 mg/m ³ | Dust and mist. |
| | | 0.2 mg/m ³ | Fume. |
| Graphite (CAS 7782-42-5) | TWA | 10 mg/m ³ | |
| Mica (CAS 12001-26-2) | TWA | 3 mg/m ³ | |
| Zirconium dioxide (CAS 1314-23-4) | STEL | 10 mg/m ³ | |
| | TWA | 5 mg/m ³ | |

Engineering controls

Use explosion-proof electrical equipment if airborne dust levels are high. Provide adequate ventilation. Observe Occupational Exposure Limits and minimize the risk of inhalation of dust.

Personal protective equipment**Eye / face protection**

Wear approved safety goggles.

Skin protection

Wear protective gloves (i.e. latex, nitrile). Wear suitable protective clothing. Suitable gloves can be recommended by the glove supplier.

Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. During dust-raising work: In the United States of America, if respirators are used, a program should be instituted to assure compliance with OSHA Standard 1910.134. Respirator type: Any powered, air-purifying respirator with a high-efficiency particulate filter.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical & Chemical Properties

| | |
|--|-------------------|
| Appearance | Solid (article). |
| Physical state | Solid. |
| Form | Solid (Disc pad). |
| Color | Gray. |
| Odor | None. |
| Odor threshold | Not applicable. |
| pH | Not applicable. |
| Vapor pressure | Not applicable. |
| Vapor density | Not applicable. |
| Boiling point | Not applicable. |
| Melting point/Freezing point | Not applicable. |
| Solubility (water) | Not available. |
| Specific gravity | 2 - 3 (20 °C) |
| Flash point | Not applicable. |
| Flammability limits in air, upper, % by volume | Not applicable. |
| Flammability limits in air, lower, % by volume | Not applicable. |
| Auto-ignition temperature | Not applicable. |

10. Chemical Stability & Reactivity Information

| | |
|------------------------------------|--|
| Chemical stability | Material is stable under normal conditions. |
| Conditions to avoid | None known. |
| Incompatible materials | None. |
| Hazardous decomposition products | Carbon dioxide. Carbon monoxide. Metallic fumes. |
| Possibility of hazardous reactions | Will not occur. |

11. Toxicological Information

Toxicological data

| Components | Species | Test Results |
|-----------------------------------|---|--|
| Calcium carbonate (CAS 471-34-1) | | |
| Acute | | |
| <i>Oral</i> | | |
| LD50 | Rat | 6450 mg/kg |
| Calcium hydroxide (CAS 1305-62-0) | | |
| Acute | | |
| <i>Oral</i> | | |
| LD50 | Rat | 7340 mg/kg |
| Sensitization | Not a skin sensitizer. | |
| Acute effects | The ingredients may be released as general dust from the product by operations such as overheating, burning, machining, abrading, or riveting. Dust may cause eye, skin and respiratory tract irritation. Inhalation may lead to deposition in lung and in sufficient quantities produce baritosis. Inhalation of powder or fumes may cause metal fume fever. | |
| Chronic effects | The ingredients may be released as general dust from the product by operations such as overheating, burning, machining, abrading, or riveting. May cause lung damage. May cause damage to the liver and kidneys. | |
| Carcinogenicity | Not classified. | |
| ACGIH Carcinogens | | |
| Zirconium dioxide (CAS 1314-23-4) | | A4 Not classifiable as a human carcinogen. |

IARC Monographs. Overall Evaluation of Carcinogenicity

| | |
|----------------------------------|---|
| Antimony sulfide (CAS 1345-04-6) | 3 Not classifiable as to carcinogenicity to humans. |
| Aramid fiber (CAS 26125-61-1) | 3 Not classifiable as to carcinogenicity to humans. |
| Wollastonite (CAS 13983-17-0) | 3 Not classifiable as to carcinogenicity to humans. |

| | |
|-----------------------------------|--|
| Mutagenicity | No data available. |
| Reproductive effects | No data available. |
| Symptoms and target organs | Exposed individuals may experience eye tearing, redness, and discomfort. |

12. Ecological Information

Ecotoxicological data

| Components | | Species | Test Results |
|-----------------------------------|------|---|------------------------------|
| Barium sulphate (CAS 7727-43-7) | | | |
| Aquatic | | | |
| Crustacea | EC50 | Tubificid worm (Tubifex tubifex) | 28.61 - 38.03 mg/l, 48 hours |
| Calcium hydroxide (CAS 1305-62-0) | | | |
| Aquatic | | | |
| Fish | LC50 | Zambezi barbel (Clarias gariepinus) | 33.8844 mg/l, 96 hours |
| Copper (CAS 7440-50-8) | | | |
| Aquatic | | | |
| Crustacea | EC50 | Water flea (Daphnia magna) | 0.0318 mg/l, 48 hours |
| | LC50 | Water flea (Daphnia magna) | 0.04 - 0.05 mg/l, 48 hours |
| Fish | LC50 | Chinook salmon (Oncorhynchus tshawytscha) | 0.02 mg/l, 96 hours |
| | | Oncorhynchus mykiss | 200 µg/l, 96 hours |

| | |
|--|---|
| Ecotoxicity | Not relevant, due to the form of the product in its manufactured and shipped state. |
| Persistence and degradability | The product contains inorganic compounds which are not biodegradable. |
| Bioaccumulation / Accumulation | No data available. |
| Mobility in environmental media | The product is insoluble in water and will sediment in water systems. |

13. Disposal Considerations

| | |
|--|--|
| Disposal instructions | Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal. |
| Waste from residues / unused products | Dispose of waste and residues in accordance with local authority requirements. |
| Contaminated packaging | Since emptied containers retain product residue, follow label warnings even after container is emptied. |

14. Transport Information

| | |
|-------------|---|
| DOT | Not regulated as a hazardous material by DOT. |
| IATA | Not regulated as dangerous goods. |
| IMDG | Not regulated as dangerous goods. |
| TDG | Not regulated as dangerous goods. |

15. Regulatory Information

| | |
|--|--|
| US federal regulations | Under some use conditions, this material may be considered to be hazardous in accordance with OSHA 29 CFR 1910.1200. |
| TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D) | Not regulated. |

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Antimony sulfide (CAS 1345-04-6)

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration

Antimony sulfide (CAS 1345-04-6) 1.0 % N010
Copper (CAS 7440-50-8) 1.0 %

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

Antimony sulfide (CAS 1345-04-6) N010 Listed.
Copper (CAS 7440-50-8) Listed.

CERCLA (Superfund) reportable quantity (lbs) (40 CFR 302.4)

Barium sulphate: 1000
Copper: 5000

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

Drug Enforcement Administration (DEA) (21 CFR 1308.11-15) Not controlled

Canadian regulations This product has been classified according to the hazard criteria of the Canadian Controlled Products Regulations, Section 33, and the MSDS contains all required information.

WHMIS status Non-controlled

Inventory status

| Country(s) or region | Inventory name | On inventory (yes/no)* |
|-----------------------------|---|-------------------------------|
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

State regulations This product does not contain a chemical known to the State of California to cause cancer, birth defects or other reproductive harm.

US - California Hazardous Substances (Director's): Listed substance

Antimony sulfide (CAS 1345-04-6) Listed.
Calcium hydroxide (CAS 1305-62-0) Listed.
Copper (CAS 7440-50-8) Listed.
Graphite (CAS 7782-42-5) Listed.
Mica (CAS 12001-26-2) Listed.
Wollastonite (CAS 13983-17-0) Listed.
Zirconium dioxide (CAS 1314-23-4) Listed.

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

Not listed.

US. Massachusetts RTK - Substance List

Barium sulphate (CAS 7727-43-7) Listed.
Calcium carbonate (CAS 471-34-1) Listed.
Calcium hydroxide (CAS 1305-62-0) Listed.
Copper (CAS 7440-50-8) Listed.
Graphite (CAS 7782-42-5) Listed.
Mica (CAS 12001-26-2) Listed.
Zirconium dioxide (CAS 1314-23-4) Listed.

US. New Jersey Worker and Community Right-to-Know Act

Antimony sulfide (CAS 1345-04-6)
Barium sulphate (CAS 7727-43-7)
Calcium carbonate (CAS 471-34-1)
Calcium hydroxide (CAS 1305-62-0)
Copper (CAS 7440-50-8)
Graphite (CAS 7782-42-5)

Mica (CAS 12001-26-2)

US. Pennsylvania Worker and Community Right-to-Know Law

Barium sulphate (CAS 7727-43-7)

Calcium carbonate (CAS 471-34-1)

Calcium hydroxide (CAS 1305-62-0)

Copper (CAS 7440-50-8)

Graphite (CAS 7782-42-5)

Mica (CAS 12001-26-2)

16. Other Information

Further information

HMIS® is a registered trade and service mark of the NPCA.

Dash “-“next to each of the entries for the HMIS and NFPA ratings indicates Not Applicable.

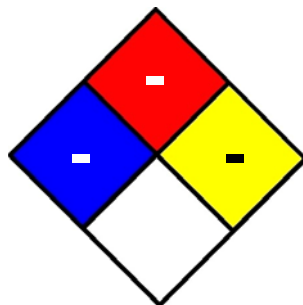
HMIS® ratings

Health: -

Flammability: -

Physical hazard: -

NFPA Ratings



Disclaimer

The information provided on this data sheet was abstracted from supplier material safety data sheets and standard references in occupational health and toxicology. Federal-Mogul makes no representation or warranty with respect to the information obtained from such references. The information is however, as of the date provided, true and accurate to the best of Federal-Mogul's knowledge, and should be used to make an independent determination of the methods to safeguard workers and the environment.