

SAFETY DATA SHEET

1. Identification

Product identifier	Lithium-ion Battery	
Other means of identification	None.	
Recommended use	Battery for light electric vehicles.	
Recommended restrictions	None known.	
Manufacturer/Importer/Supplier	/Distributor information	
Company name	Trojan Battery Company, LLC	
Address	12380 Clark Street	
	Santa Fe Springs, CA 90670	
	United States of America	
Website	www.trojanbattery.com	
Telephone	+1(562) 236-3000 or +1(800) 423-6569	
Technical contact	+1(978) 727-2206 or +1(610) 858-6192	
Emergency telephone	CHEMTREC: (800) 424-9300	
	International: +1(703) 527-3887	

2. Hazard(s) identification

Label elements

Physical hazards	Not classified.	
Health hazards	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
	Specific target organ toxicity, repeated exposure	Category 1 (bones, teeth)
	Specific target organ toxicity, repeated exposure (oral)	Category 2 (kidneys)
OSHA defined hazards	Not classified.	



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Signal word	Danger
Hazard statement	The materials contained in this product may only represent a hazard if the integrity of the cell or battery is compromised. Listed below are the hazards anticipated when the battery is physically, thermally, or electrically abused:
	Harmful if swallowed. Causes skin irritation. Causes serious eye irritation. Causes damage to organs (bones, teeth) through prolonged or repeated exposure. May cause damage to organs (kidneys) through prolonged or repeated exposure by ingestion.
Precautionary statement	
Prevention	Keep out of reach of children. Do not breathe fumes or vapors. Do not eat, drink or smoke when using this product. Wear protective gloves/eye protection/face protection.
Response	If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If on skin: Wash with plenty of water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Storage	Store as indicated in Section 7.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.

None known.

Under normal conditions of processing and use, exposure to the chemical constituents in this product is unlikely. Batteries may get hot, explode or ignite and cause serious injury if mishandled, crushed or abused. When exposed to heat, when short circuited, or when exposed to incompatible materials, the battery may rupture and release hazardous substances. These substances can explode and burn. Burning batteries may emit toxic fumes.

3. Composition/information on ingredients

Mixtures			
Chemical name		CAS number	%
Phosphoric acid, iron (2+) lithiu salt (1:1:1)	n	15365-14-7	30.08
Graphite		7782-42-5	15.97
Copper		7440-50-8	6.99
Dimethyl carbonate		616-38-6	6.49
Ethylene carbonate		96-49-1	4.52
Aluminum		7429-90-5	3.45
Lithium hexafluorophosphate(1-)	21324-40-3	1.95
Ethyl methyl carbonate		623-53-0	1.84
Carbon black		1333-86-4	0.96
Composition comments	The ingredients listed in section 3 are co exposure only occurs if battery is mecha All concentrations are in percent by weig either non-hazardous or are below repor	nically, thermally or electrically abus ht unless otherwise indicated. Comp	ed.
4. First-aid measures			
Inhalation	Exposure to contents of an open or dama symptoms develop or persist.	aged battery: Move to fresh air. Call	a physician if
Skin contact	Exposure to contents of an open or dama plenty of soap and water. If skin irritation attention if irritation develops and persist	occurs: Get medical advice/attentio	
Eye contact	Exposure to contents of an open or damaged battery: Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Seek medical attention if irritation develops and persists.		
Ingestion	Exposure to contents of an open or damaged battery: Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Seek medical advice/attention if you feel unwell.		
Most important symptoms/effects, acute and delayed	Under normal conditions of intended use, this product is not expected to be a health risk. Exposure to contents of an open or damaged battery: Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. Prolonged exposure may cause chronic effects.		
Indication of immediate medical attention and special treatment needed	Provide general supportive measures an exposed warm and under observation. S		dividual who was
General information	If you feel unwell, seek medical advice (s personnel are aware of the material(s) in this safety data sheet to the doctor in atte	volved, and take precautions to prot	
5. Fire-fighting measures			
Suitable extinguishing media	ABC, BC, CO2 fire extinguishers. Dry sa	nd.	
Unsuitable extinguishing media	Leak from a damaged or opened battery	: Do not use water unless flooding a	mounts are available.
Specific hazards arising from the chemical	Like any sealed container, battery cells n result in the release of corrosive and flan products are released that may include:	nmable materials. During fire, hazar	dous combustion
Special protective equipment and precautions for firefighters	Wear full protective clothing, including he demand breathing apparatus, protective		ire or pressure

Fire fighting equipment/instructions	In the event of fire and/or explosion do not breathe fumes. Fight fire from protected location or safe distance. Keep upwind. Move containers from fire area if you can do so without risk. Avoid allowing material from exposed battery to contaminate soil, sanitary sewers, or waterways.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Under normal use, the battery does not exhibit flammable properties. In the event that the battery is abused and disassembly of the battery occurs resulting in exposure of internal components, the exposed solution may be flammable and/or corrosive. Exposure to excessive heat may lead to venting or rupture of the sealed battery, exposing the internal components which may be corrosive and/or flammable. Vented gas would be flammable when in sufficient concentration.
6. Accidental release meas	sures
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. In the event of damage resulting in a leak or exposed materials, avoid contact with contents of an open or damaged cell or battery. Do not breathe fumes or vapors. Provide adequate ventilation. Wear protective clothing as described in Section 8 of this safety data sheet.
Methods and materials for containment and cleaning up	Recover and recycle, if practical. Leak from a damaged or opened battery: Contain spillage with sand or earth. Place in a designated labeled waste container, dispose as hazardous waste. For waste disposal, see Section 13 of the SDS.
Environmental precautions	Avoid allowing material from exposed battery to contaminate soil, sanitary sewers, or waterways.
7. Handling and storage	
Precautions for safe handling	CAUTION: Do not dispose in fire, mix with other battery types, charge above specified rate, connect improperly, or short circuit, which may result in overheating, explosion or leakage of cell contents. Do not open, disassemble, crush or burn battery. Do not expose battery to extreme heat or fire. Do not allow conductive material to touch the battery terminals. A dangerous short-circuit may occur and cause battery failure and fire. Batteries are designed to be recharged. However, improperly charging a cell or battery may cause the product to flame or leak. Use only approved chargers and procedures. Extended short-circuiting creates high temperatures in the cell. Avoid reversing the battery polarity within the battery assembly. To do so may cause the cell to flame or leak. Wash hands thoroughly after handling. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Keep out of reach of children. Batteries should be separated from other materials and stored in a non-combustible, well ventilated structure with sufficient clearance between walls and battery stacks. Do not place batteries near heating equipment. Store in a cool, dry place. Avoid contact with water and moisture. Protect from humidity. Do not store batteries in a manner that allows terminals to short circuit. Store away from incompatible materials (See Section 10).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)

Components	,	Value	Form
Aluminum (CAS 7429-90-5)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		1 mg/m3	Respirable dust.
Carbon black (CAS 1333-86-4)	TWA	3.5 mg/m3	
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.1 mg/m3	Fume.
Graphite (CAS 7782-42-5)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
US. OSHA Table Z-3 Permissible E	Exposure Limits (PEL) for Min	eral Dusts (29 CFR 1910.1000)
Components		Value	Form
Aluminum (CAS 7429-90-5)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Graphite (CAS 7782-42-5)	TWA	15 mppcf	

US. ACGIH Threshold Limit Values (TLV)	I
Components	

Components		Value	Form
Aluminum (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
Carbon black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Graphite (CAS 7782-42-5)	TWA	2 mg/m3	Respirable fraction.
US. NIOSH: Pocket Guide to Components	Chemical Hazards Recommended Exp	oosure Limits (REL) Value	Form
Aluminum (CAS 7429-90-5)	TWA	5 mg/m3	Welding fume or pyrophoric powder.
		5 mg/m3	Respirable.
		10 mg/m3	Total
Carbon black (CAS 1333-86-4)	TWA	3.5 mg/m3	
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.1 mg/m3	Fume.
Graphite (CAS 7782-42-5)	TWA	2.5 mg/m3	Respirable.
ological limit values	No biological exposure limits noted for the ingredient(s).		
kposure guidelines	Airborne exposures to hazardous substa intended purpose. The OELs listed above battery cell are released.		
opropriate engineering ontrols	Ventilation is not normally required. Leak from a damaged or opened battery: Provide adequate ventilation if fumes or vapors are generated.		
dividual protection measures,	such as personal protective equipmen	t	
Eye/face protection	None under normal conditions. Wear ch	emical goggles if handling a	an open or leaking battery.
Skin protection			
Hand protection	None under normal conditions. Leak fro impervious gloves. Suitable gloves can		
Other	None under normal conditions. Leak from a damaged or opened battery: Wear suitable coveralls to prevent exposure to the skin.		
Respiratory protection	None under normal conditions. Leak fro ventilation, wear suitable respiratory equ 1910.134) and use NIOSH/MSHA appro equipment suppliers.	uipment. Follow OSHA resp	irator regulations (29CFR
Thermal hazards	No protection is ordinarily required under	er normal conditions of use.	
eneral hygiene onsiderations	Keep away from food and drink. Always washing after handling the material and work clothing and protective equipment	before eating, drinking, and	

9. Physical and chemical properties

Appearance	
Physical state	Solid.
Form	Cylindrical battery.
Color	No data available.
Odor	Odorless. If leaking, smells of medical ether.
Odor threshold	Not applicable unless individual components exposed.
рН	Not applicable unless individual components exposed.
Melting point/freezing point	Not applicable unless individual components exposed.
Initial boiling point and boiling range	Not applicable unless individual components exposed.
Flash point	Not applicable unless individual components exposed.
Evaporation rate	Not applicable unless individual components exposed.

Lithium-ion Battery

Flammability (solid, gas)	Contains one or more components that will burn if involved in a fire.		
Upper/lower flammability or exp	losive limits		
Explosive limit - lower (%)	Not applicable unless individual components exposed.		
Explosive limit - upper (%)	Not applicable unless individual components exposed.		
Vapor pressure	Not applicable unless individual components exposed.		
Vapor density	Not applicable unless individual components exposed.		
Relative density	Not determined.		
Solubility(ies)			
Solubility (water)	Not applicable unless individual components exposed.		
Partition coefficient (n-octanol/water)	Not applicable unless individual components exposed.		
Auto-ignition temperature	Not applicable unless individual components exposed.		
Decomposition temperature	Not applicable unless individual components exposed.		
Viscosity	Not applicable unless individual components exposed.		
Other information			
Explosive properties	Not explosive.		
Oxidizing properties	Not oxidizing.		
10. Stability and reactivity	,		
Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport. Damaged non-discharged batteries contain elemental Lithium that is water reactive. This reaction gives off heat and hydrogen gas.		
Chemical stability	Product is stable under normal conditions.		
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.		
Conditions to avoid	Heat, sparks, flames, elevated temperatures. Protect from temperatures above: 158°F/70°C. Protect against direct sunlight. Water, moisture. Humidity. Shocks and physical damage. Do not open, disassemble, crush or burn battery. Do not allow conductive material to touch the battery terminals. A dangerous short-circuit may occur and cause battery failure and fire.		
Incompatible materials	Strong oxidizing agents. Strong alkalis. Mineral acids. Halogenated hydrocarbons. Do not immerse in seawater or other high conductivity liquids.		
Hazardous decomposition products	Irritating and/or toxic fumes and gases may be emitted upon the products decomposition. May form peroxides. For hazardous combustion products, see section 5.		
11. Toxicological informat	tion		

Information on likely routes of exposure

Inhalation	Under normal conditions of intended use, this material is not expected to be an inhalation hazard. Exposure to contents of an open or damaged battery: Prolonged inhalation may be harmful.	
Skin contact	Under normal conditions of intended use, this material does not pose a skin hazard. Exposure to contents of an open or damaged battery: Causes skin irritation.	
Eye contact	Under normal conditions of intended use, this material does not pose an eye hazard. Exposure to contents of an open or damaged battery: Causes serious eye irritation.	
Ingestion	Under normal conditions of intended use, this material does not pose a risk to health. Exposure to contents of an open or damaged battery: Harmful if swallowed. May cause damage to organs through prolonged or repeated exposure by ingestion.	
Symptoms related to the physical, chemical and toxicological characteristics	Under normal conditions of intended use, this product is not expected to be a health risk. Exposure to contents of an open or damaged battery: Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. Prolonged exposure may cause chronic effects.	
Information on toxicological effects		
Acute toxicity	Exposure to contents of an open or damaged battery: Harmful if swallowed.	

Components	Species Test Results	
Carbon black (CAS 1333-86-4)		
Acute		
Dermal		
LD50	Rabbit	> 3000 mg/kg

Lithium-ion Battery

Components	Species	Test Results
Oral		
LD50	Rat	> 8000 mg/kg
thylene carbonate (CAS 96-49-1)	
Acute		
Oral		
LD50	Rat	10 g/kg
kin corrosion/irritation	Exposure to contents of an	open or damaged battery: Causes skin irritation.
erious eye damage/eye ritation	Exposure to contents of an open or damaged battery: Causes serious eye irritation.	
espiratory or skin sensitization	ı	
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected	d to cause skin sensitization.
Germ cell mutagenicity	No data available to indicat mutagenic or genotoxic.	e product or any components present at greater than 0.1% are
carcinogenicity	Inhalation of carbon black of product, inhalation of dust is	dust may cause cancer, however due to the physical form of the s not likely.
IARC Monographs. Overall	Evaluation of Carcinogenici	ity
Carbon black (CAS 1333 NTP Report on Carcinogens		2B Possibly carcinogenic to humans.
Carbon black (CAS 1333 OSHA Specifically Regulate	-86-4)	Known To Be Human Carcinogen. 0.1001-1053)
Not listed.		
eproductive toxicity	This product is not expected	d to cause reproductive or developmental effects.
pecific target organ toxicity - ingle exposure	Not classified.	
Specific target organ toxicity - epeated exposure		open or damaged battery: Causes damage to organs (bones, teeth) ted exposure. May cause damage to organs (kidneys) through osure by ingestion.
Aspiration hazard	Not an aspiration hazard.	
Chronic effects		open or damaged battery: Prolonged inhalation may be harmful. through prolonged or repeated exposure.
urther information	Exposure to hazardous ing	redients is not anticipated under normal conditions of use.
12. Ecological information	I	

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components		Species	Test Results
Carbon black (CAS 1333-86	-4)		
Aquatic			
Acute			
Fish	LC50	Leuciscus idus	> 1000 mg/l, 96 Hours
Copper (CAS 7440-50-8)			
Aquatic			
Chronic			
Other	NOEC	Juga plicifera	6 µg/l
Graphite (CAS 7782-42-5)			
Aquatic			
Fish	LC50	Oncorhynchus mykiss	> 1000 mg/l
sistence and degradability	The produ	ict contains inorganic compounds whi	ich are not biodegradable.
accumulative potential	No data a	vailable on bioaccumulation.	
pility in soil	The produ	ict is not mobile in soil. Some compor	nents from a leaking battery may be mobile.
er adverse effects	No data a	vailable for this product.	

13. Disposal considerations

Disposal instructions	Recycle the batteries as the primary disposal method. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	
UN number	UN3480
UN proper shipping name	Lithium ion batteries
Transport hazard class(es)	
Class	9
Subsidiary risk	
Label(s)	9
Packing group	-
Environmental hazards	
Marine pollutant	No
	Read safety instructions, SDS and emergency procedures before handling.
Packaging exceptions	49CFR 173.185
Packaging non bulk	49CFR 173.185
Packaging bulk	None
ΙΑΤΑ	
UN number	UN3480
UN proper shipping name	Lithium ion batteries
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Label(s)	9
Packing group	-
Environmental hazards	No
ERG Code	12FZ
	Read safety instructions, SDS and emergency procedures before handling.
IMDG	
UN number	UN3480
UN proper shipping name	LITHIUM ION BATTERIES
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	-
Environmental hazards	
Marine pollutant	No
EmS	F-A, S-I
	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to	Not applicable.
Annex II of MARPOL 73/78 and	
the IBC Code	
15. Regulatory information	
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US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Copper (CAS 7440-5	bstance List (40 CF	•R 302.4) Listed.	
SARA 304 Emergency r		Listed.	
Not regulated.			
	lated Substances	29 CFR 1910.1001-1053)	
Not listed.		All components of the	minture on the TCCA 9(h) inventory are design
Toxic Substances Control A	(15CA)	"active".	mixture on the TSCA 8(b) inventory are design
perfund Amendments and Re		f 1986 (SARA)	
SARA 302 Extremely hazard	lous substance		
Not listed.			
SARA 311/312 Hazardous chemical	Yes		
Classified hazard	Acute toxicity (any Skin corrosion or i	route of exposure)	
categories	Serious eye dama		
		an toxicity (single or repeat	ed exposure)
SARA 313 (TRI reporting)			
Chemical name		CAS number	% by wt.
Aluminum Copper		7429-90-5 7440-50-8	3.45 6.99
her federal regulations			0.00
-	112 Hazardous Air	Pollutante (HAPe) List	
Clean Air Act (CAA) Section	112 Hazardous Ai	Pollutants (HAPs) List	
Clean Air Act (CAA) Section Not regulated.			FR 68.130)
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California Proposition 65 - CRT: Listed date/Carcinogenic substance

Listed: February 21, 2003

Carbon black (CAS 1333-86-4) US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Aluminum (CAS 7429-90-5) Carbon black (CAS 1333-86-4) Copper (CAS 7440-50-8)

International Inventories

Country(s) or region	Inventory name On inventor	ory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes
*A "Voc" indicator that all compo	nente of this product comply with the inventory requiremente administered by the governing country	(0)

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision 03-August-2021

Issue date
Revision date
Version #
NFPA ratings



Disclaimer

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