



SAFETY DATA SHEET

1. Identification

Product identifier Honing & Cutting Oil

Other means of identification

Product code SL2523

Recommended use Honing and cutting oil

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufactured or sold by:

Company name CRC Industries, Inc.
Address 885 Louis Dr.
Warminster, PA 18974 US

Telephone

General Information 215-674-4300
Technical Assistance 800-521-3168
Customer Service 800-272-4620
24-Hour Emergency (CHEMTREC) 800-424-9300 (US)
703-527-3887 (International)

Website www.crcindustries.com

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Sensitization, skin Category 1

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Warning

Hazard statement May cause an allergic skin reaction.

Precautionary statement

Prevention Avoid breathing vapors. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves.

Response If on skin: Wash with plenty of water. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national regulations.

Hazard(s) not otherwise classified (HNOC) None known.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Distillates (petroleum), hydrotreated heavy paraffinic		64742-54-7	80 - 90

Chemical name	Common name and synonyms	CAS number	%
Sulfonic acids, petroleum, calcium salts		61789-86-4	1 - 5

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If breathing is difficult, trained personnel should give oxygen. Do not use mouth-to-mouth method if victim inhaled the substance. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Drink 1 or 2 glasses of water. Never give anything by mouth to a victim who is unconscious or is having convulsions. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. If ingestion of a large amount does occur, call a poison control center immediately.
Most important symptoms/effects, acute and delayed	Irritation of eyes and mucous membranes. May cause an allergic skin reaction. Rash. Skin irritation. Dermatitis.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	None known.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	The product is immiscible with water and will spread on the water surface. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Prevent entry into waterways, sewer, basements or confined areas.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices. Use care in handling/storage. For product usage instructions, please see the product label.
Conditions for safe storage, including any incompatibilities	Keep container tightly closed. Store away from incompatible materials (see Section 10 of the SDS). Store in a cool, dry place out of direct sunlight. Store in a well-ventilated place.

8. Exposure controls/personal protection

Occupational exposure limits

U.S. - OSHA

Components

Type

Value

Distillates (petroleum),
hydrotreated heavy
paraffinic (CAS 64742-54-7)

TWA

5 mg/m³

ACGIH

Components

Type

Value

Form

Distillates (petroleum),
hydrotreated heavy
paraffinic (CAS 64742-54-7)

TWA

5 mg/m³

Inhalable fraction

US. ACGIH Threshold Limit Values

Components

Type

Value

Form

Distillates (petroleum),
hydrotreated heavy
paraffinic (CAS 64742-54-7)

TWA

5 mg/m³

Inhalable fraction.

U.S. - NIOSH

Components

Type

Value

Form

Distillates (petroleum),
hydrotreated heavy
paraffinic (CAS 64742-54-7)

STEL

10 mg/m³

Mist

TWA

5 mg/m³

Mist

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

Wear protective gloves such as: Nitrile. Rubber.

Other

Wear appropriate chemical resistant clothing.

Respiratory protection

If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state

Liquid.

Form

Grease.

Color

Red.

Odor

Sulphurous. Mild petroleum.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

Not available.

Initial boiling point and boiling range

599 °F (315 °C)

Flash point

378 °F (192.2 °C) Pensky-Martens Closed Cup

Evaporation rate	Slow.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	0.89
Solubility (water)	Insoluble.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity (kinematic)	26.7 mm ² /s
Viscosity temperature	104 °F (40 °C)
Percent volatile	85 % estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Carbon oxides. Metal oxides.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Health injuries are not known or expected under normal use.
Skin contact	May cause an allergic skin reaction.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Rash. Irritation of eyes and mucous membranes. Skin irritation. May cause an allergic skin reaction. Dermatitis.

Information on toxicological effects

Acute toxicity May cause an allergic skin reaction.

Product	Species	Test Results
Honing & Cutting Oil		
Acute		
Dermal		
LD50	Rabbit	5882 mg/kg estimated
Oral		
LD50	Rat	17647 mg/kg estimated

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.
Respiratory sensitization	Not a respiratory sensitizer.

Skin sensitization	May cause an allergic skin reaction.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
IARC Monographs. Overall Evaluation of Carcinogenicity	
Not available.	
US. National Toxicology Program (NTP) Report on Carcinogens	
Not available.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not classified.
Chronic effects	Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity	There is insufficient information to determine the scope of the environmental effects this material may cause.
Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal of waste from residues / unused products	This product is not a RCRA hazardous waste (See 40 CFR Part 261.20 – 261.33). Empty containers may be recycled. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose in accordance with all applicable regulations.
Hazardous waste code	Not regulated.
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT	Not regulated as dangerous goods.
IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.

15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)	
Not regulated.	
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	
Not listed.	
SARA 304 Emergency release notification	
Not regulated.	
US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance	
Not listed.	

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

CERCLA Hazardous Substances: Reportable quantity

Not listed.

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.**Food and Drug Administration (FDA)** Not regulated.**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

Section 311/312	Immediate Hazard - Yes
Hazard categories	Delayed Hazard - No
	Fire Hazard - No
	Pressure Hazard - No
	Reactivity Hazard - No

SARA 302 Extremely hazardous substance	No
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US state regulations**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

Distillates (petroleum), hydrotreated heavy paraffinic (CAS 64742-54-7)

US. Massachusetts RTK - Substance List

None.

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. Rhode Island RTK

None.

US. New Jersey Worker and Community Right-to-Know Act

Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

Volatile organic compounds (VOC) regulations**EPA**

VOC content (40 CFR 51.100(s))	Not determined
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Consumer products (40 CFR 59, Subpt. C)	Not regulated
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State

Consumer products	This product is regulated as a Cutting or Tapping Oil (non-aerosol). This product is compliant for use in all 50 states. Local restriction: This product cannot be used in the South Coast Air Quality Management District of California.
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VOC content (CA)	2.9 %
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VOC content (OTC)	2.9 %
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International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No

Country(s) or region	Inventory name	On inventory (yes/no)*
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	10-28-2015
Revision date	01-27-2016
Prepared by	Allison Cho
Version #	02
Further information	Not available.
HMIS® ratings	Health: 1 Flammability: 1 Physical hazard: 0 Personal protection: B
NFPA ratings	Health: 1 Flammability: 1 Instability: 0

NFPA ratings



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